ILLAMOOK COUNTY CREAMERY ASSN.

Assn.

Accounts receivable

REPORTS FROM TWENTY-FIVE CHEESE FACTORIES FOR 1923

THE SECRETARY OF LAMOOK COUNTY Y ASSOCIATION. UARY 20, 1924

my report as Secreof your association 923 work, together with ceived the profits. wing in detail items as

or 7 1-2 per cent.

ain of \$185,872.20, or 1-2 cents Tillamook.

ugust and in October milk sheets. ar has seen a near re- multiplying machine.

d for Triplets.

s year. We have still ers of Tillamook county. the matter of the Loaf but believe that we this the coming sumg dividers between the lly those intended for

e farmers to take bet- cheese.

e we cannot maintain in and around the dairies.

us during 1923. The!

and feed business was strainers 31.

ise on hand \$ 16,971.92 factories. 1, 1923 79,685.13

Jan. 1, 1924 34,218.41

Total sales A total of 5,427 tons of feed was barns, utensils, and milk. bought, considerable of which was A successful dairyman not only

the feed business, and the original town of Lincoln, now have made and hold as good careful dairymen, the cheese makers equal s of milk in the coun-e 63,877,049 lbs. This six, seven, and eight, Tillamook, Ore-the Association is proud to put its of 4,446,756 lbs. over the gon, for a consideration of \$4,000.00. trade mark "TILLAMOOK". We, also, erected a warehouse 100 by ts of cheese were 7,- 210 ft. on the first named lots at a gain of 497, 119 lbs., cost of \$8,928.72, and bought equiptent, over the previous ment totaling \$655.10. As you all know, we are now well equipped to amounted to \$1,927,- take care of all feed and hay business offered, and we think we are 0 1-2 percent over 1922. doing considerable over one-half of year 1, 082, 043 lbs. of milk. There price received for the feed business of the county.

st shipped the last of showng comparative factory state- 113,736 lbs. of cheese were manufrom Tillamook and ments for last year, a statement of factured, making 2,188 boxes. The ck in San Francisco and the condition of the Tillamook Coun- average yeld was 10.44 lbs. of cheese average yield was 11.30 lbs. of CLOVER LEAF CREAMERY COMdoes not exceed 1000 ty Creamery Association as of Jan- per 100 lbs. of milk, or 2.64 lbs. of cheese per 100 lbs. of milk, or 2.56 uary 1, 1924, an analysis of the re-cheese per lb. of butterfat. trips to California last ceipts and expenditures for last year, Cheese sold for \$30,248.20. The one in April and the and a summary showing the totals average price was 26.77 cents Tillafor 1923, all of which will be of in- mook onsiderable cheese in terest to the dairyman. We have The factory received for making ring the earlier part made arrangments to have these during the year \$5,648.70. Expenses when our market published and will mail one to each for the year were \$6,233.21. cents and again dur- patron whose name appears upon the

The market dropped year before and also the relations between the office, the Assets: . The 30 cent price directors, and the various factories s maintained for twen- have been extremely pleasant the The market is today past year. The work of the office has than it was a year ago, been in creasing right along and this fact that Wisconsin is has necessitated the installation of cents as against 23 1-2 such labor-saving devices as an elec-1-2 cents a year ago. tric adding machine and an electric

yles of cheese made in 1924 is beginning to show a con inty, as as many small-siderable increase in production over e made as there were last year, in fact, several of the facare, today, prepared to tories are, today, receiving 50 percent oaf cheese a day, but, smaller amounts of milk January showed an increase of 34 me of the factories, we percent over last year. The condition ing that many Loaf a of the cheese market is good as far oaf hoops would take as we are concerned, but it will problbs. of milk a day, and ably be necessary to decline the price we will be making that again when we get further along toto Loaf considerable of ward the maximum in production. On summer. This will have the whole, cheese prices this year taking care of a large should be as good as they were last, surplus milk, i. e., the and hay and feed prices are considered to take care of the ably less than they were a year ago. Alfalfa hay is, to day, selling at \$17 .- year 567,713 lbs. of milk. There were making only the two 00 to \$19.00 Tillamook, which is \$10.00 22,023.98 lbs. of butterfat in the milk, in Tillamook, namely, to \$12.00 less than a year ago, and an average test of 3.87 per cent. and Loaf. The latter all feeds are considerably less than a 61,314 lbs. of cheese were manufac- were 192, 633.87 lbs. of butterfat in isplaced the Longhorns, year ago. On the whole, prospects tured, making 1,226 boxes. The aver- the milk, an average test of 4.06 per contemplate making are fine for a good 1924 for the farm- age yield was 10.80 lbs. of cheese

ANNUAL REPORT OF DEPUTY! Cheese sold for \$16,030.36. The

Tillamook county, the banner cheese of the large amount of section of the west, has been very for the year were \$3,588.14. fed by the dairymen encouraging the past year, considmilk has been some- ering the unusual warm weather that financial condition of the company sold for \$4,971.24. than heretofore, and prevailed during a good portion of as of January 1, 1924: as to be exercised by the summer when a few dairymen Assets: with the milk. We are without a good cooling system had pressing this upon the some trouble in producing the quality he in turn upon the of milk that is necessary in the I know that they are manufacturing of Tillamook's famous

milk so as to keep In the County we have 29 chees factories, of which 25 are under the spread between Wiscon- direct supervision of the Tillamook ook was not as great County Creamery Association, the othyear before, this was er 4 are small individual plants where act that the Wisconsin the dairymen make up their own proiderably higher than in duct, owing to the fact that they are did not feel that we out of reach of a co-operative factory.

price so high that the There are 784 dairies in the Cound cease buying. With ty, of which 718 are patrons of Asa great factor in the sociation factories, these dairies vary in California, it means in production from a few pounds to their price competition more than a ton of milk per day.

efore us, and I have 1183 inspections were made during low as 20 cents Los erage of 71.3, which is considered a order for us to meet good average dairy score, and comn, it will be necessary pared with 62.4 made in 1921, shows extra good quality of a steady advancement of sanitation year 1,288,588 lbs. of milk. There

ing the year as follows: barns 5, cent. two declines and five milk houses 7, milking machines 10,

62 lactometer tests were run and s in detail the business in no instance did milk show adulter- cheese per lb. of butterfat. ation. Sediment tests have also shown a decided improvement as to cleanliness of milk delivered at the

> ing milk adopted by the Association will no doubt eliminate most of the during the year 6,208.45. Expenses per 100 lbs. of milk, or 2.76 lbs. of \$272,039.40 gassy, off flavored milk that the of the year amounted to \$6,079.75. cheese maker has had to contend with Following is a statement of thefiin the past. Prompt cooling and nancial condition of the company as average price was 26.36 cents Tilla-\$237,820.99 cleanliness are the outstanding factors of January 1,1924: in the production of good milk.

The advancement of the dairy industry depends not only upon im-\$257,300.51 proving the dairy herds so as to get

upon improvements on the methods \$260,836.14 employed in caring for the cows,

resold before bringing to Tillamook aims at increased production, but at and upon which the Association re- all times strives to improve the quality of the product, and the dairy-During the year we bought lots one, men of Tillamook County deserve to sale, financial condition two, three, and four of block two of be commended on the reputation they

> Respectfully submitted, DOLPH TINNERSTET, Deputy Dairy & Food Comm.

ALDER VALE CREAMERY

The factory received during the

Following is a statement of the financial condition of the company as

\$6,678.61
551.85
1,000.00
450.59
77.56
226.50
144.33
1,851.37
10,980.81
889.00
6,966.07
36.24
140.00
2,949.50
10,980.81

UPPER' NESTUCCA CHEESE FACTORY

The factory received during the

cheese per lb. of butterfat. DAIRY AND FOOD COMMISSION average price was 26.13 cents Tilla-

The work of dairy inspector in The factory received for making during the year \$3,066.35. Expenses

Following is a statement of the

Building, ground and equip-

Supplies	461.35
Capital stock, Creamery	
Assn.	1,000.00
Accounts receivable	481.86
Advanced to patrons	58.05
1924 expenses paid	124.16
Cash in bank	95.99
December making account	56.00
	4,949.48
Liabilities:	
Capital stock account	900.00
Notes payable	1,500.00
Accounts payable	8.96

4,949,48 have sold cheese re- the year, dairies scored show an av- EAST BEAVER CHEESE COM-PANY

2,540.52

The factory received during the were 57.151.27 lbs. of butterfat in at we are expecting to 397 condemnations were made dur- the milk, an average test of 4.43 per

144,550 lbs. of cheese were manur market during 1923, milk cans 291, milk pails 47, and factured, making 2,395 boxes. The average yield was 11.21 lbs. of cheese per 100 lbs. of milk, or 2.52 lbs. of

Cheese sold for \$38,213.86. The average price was 26.44 cts. Tilla-

Assets: Building, ground and equipment

Parrott & Co. December making account 222.65 Assets: Advanced to patrons 515.04 Cash in bank 1,177.70 Capital stock account 500.00 Notes payable 2,000,00 Accounts payable 100.94 Due patrons for Nov. milk 1,708.78 December cheese paid 65.37 Surplus 5,515.34 9.890.43

MEDA CREAMERY COMPANY

The factory received during the year 1,420,229 lbs. of milk. There were 42, 675.45 lbs. of butterfat in the were 62,543.58 lbs. of butterfat in the I am including herewith reports milk, an average test of 3.94 per cent. milk, an average test of 4.40 per cent. 160,558 lbs. of cheese were manufactured, making 2,640 boxes. The lbs. of cheese per lb. of butterfat.

Cheese sold for \$41,714.05. The!

durng the year \$6,888.00. Expenses cent. for the year were \$8,063.19. Following is a statement of the

of January 1, 1924.

ł	Assets:	
i	Building, ground and equip)-
1	ment	\$7,390.55
	Supplies on hand	477.28
ì	Capital stock, Creamery	
	Assn.	1,000.00
	Accounts receivable	5,512.70
,	Parrott & Co.	287.36
ı	Advanced to Patrons	397.13
	December making account	89.24
	Cash in bank	1,190.89
		16,345.12
)	Liabilities:	
7	Capital stock account	\$1,500.00
ı	Notes payable	8,000.00
	Accounts navable	85 9

SOUTH PRAIRIE CREAMERY COMPANY

1.894.35

4,865.52

16,345.12

Due patrons (Nov. milk

account)

Surplus

The factory received during the year 4.740, 664 lbs. of milk. There

per 100 lbs. of milk, or 2.78 lbs. of 536,983 lb. of cheese were manufactured, making 9,012 boxes. The average yield was 11.31 lbs. of cheese per 100 lbs. of milk, or 2.78 lbs. of

cheese per lb. of butterfat. Cheese sold for \$140,691.59. The

The factory received for making cent. during the year \$18,933.85. Expenses for the year were \$19,032.94.

as of January 1, 1924. Assets: Building, ground and equipment Supplies Capital stock, Creamery Assn.

Accounts receivable 11,371.83 Parrott & Co. Advanced to patrons December making account 678.00 1924 expenses paid 37,298.84 Assets: Liabilities: Capital stock account \$1,350.00 Notes payable 14,500.00 Accounts payable 224.29 December cheese paid 317.71

37,298.84 LONG PRAIRIE CREAMERY COMPANY

2,452.52

18,378..00

76.32

Due patrons

Overdraft

Surplus

The factory received during the year 2,283,266 lbs. of milk. There were 92,659.74 lbs. of butterfat in the mook. Whey cream separated con-milk, an average test of 4.05 per cent. Notes payable tained 2,377.47 lbs. of butterfat and 255,791 lbs. of cheese were manu-Accounts payable Nov. and Dec. cheese paid 10,422.32 The compulsory cooling of all even-ing milk adopted by the Association The factory received for making average yield was 11.20 lbs. of cheese factured, making 5,219 boxes. The Surplus cheese per lb. of butterfat.

Cheese sold for \$67,422.84. The Whey cream separated contained 3,629.86 lbs. of butterfat and sold for \$1,594,38.

\$2,923.26 The factory received for making were 58,595.35 lbs. of butterfat in the cheese per lb. of btterfat. 570.75 \$10,230.81. Expenses for the year milk, an average test of 4.42 per cent. Cheese sold for \$53,888.05 The av-

Following is a statement of the 2,598.77 financial condition of the company as Gentlemen: 882.26 of January 1, 1924: Building, ground and equip-Supplies 1.724.30 9,890.43 Capital stock, Creamery 1,000.00 Accounts receivable 5,086.85 Parrott & Co. 348.00 Advanced to patrons 549.74 December making account 290.00 20,995.72 Liabilities: Capital stock account 675.00 Notes payable 8,500.00 Accounts payable 165.90 December cheese paid 56.2 New building account 5,707.01 Overdraft 762.72 Surplus 5,128.82 20,995.72

PANY

ere 212,516.57.

ment

Assn.

1,000.00

The factory received during the average price was 25.98 cts. Tilla- year 3,002,772 lbs. of milk. There were 128,479.60 lbs. of butterfat in The factory received for making the milk, an average test of 4.27 per

331,747 lbs. of cheese were manufactured, making 5,626 boxes. The financial condition of the company as average yield was 11.04 lbs. of cheese per 100 lbs. of milk, or 2.58 lbs of cheese per lb. of butterfat.

Cheese sold for 88,162.71. The average price was 26.57 cents Tillamook Whey cream separated contained 5,-184.19 lbs. of butterfat and sold for \$2,268.39.

The factory received for making during the year \$13,097.20. Expense for the year were \$10,962.86 Following is a statement of the financial condition of the company as of January 1, 1924:

Assets: Building, ground and equipment Supplies on hand

Capital stock, Creamery Assn. Accounts Receivable Parrot & Co. 426.08 Advanced to patrons Nov. and Dec. making 1,280.32 1924 expenses paid Kilches River Weter Co

	000.00
	16,107.39
Liabilities:	
Capital stock account	590.00
Notes payable	5,200.00
Accounts payable	244.06
Overdraft	38.13
Surplus	10,035.20
	16,107.39

MAPLE LEAF CREAMERY ASSN.

969,792 lbs. of cheese were manufactured, making 11,301 boxes. The cheese per lb. of butterfat.

Cheese sold for \$201190.55. The cheese per lbs. butterfat. average price was 26.26 cents Tilla-. \$16,409.54 mook. Whey cream separated con-1,768.85 tained 8,834.33 lbs. of butterfat and sold for \$3,898.75. 6,978 lbs. of butter were made and sold for \$3,230.70.

The factory received for making for the year were \$6,657.36. 3,057.42 during the year \$26,353.32. Expenses 2,750.14 for the year were \$28,366.45. Following is a statement of the of January 1, 1924. 263.06 financial condition of the company as Assets: of January 1, 1924.

> Building, ground and equipment Supplies on hand 2,585.37 Capital stock, Creamery Assn. 1,000.00 Wilson River Water Co. 277.40 Accounts receivable 11,295.14 Parrott & Co. 6,077.79 November making account 1,982.28 December making account 1,203.20 Advanced to patrons 2,642.98 1924 expenses paid 19.95 Cash in bank 2,781.99 40,910.08 Liabilities: Capital stock account \$1,000.00

PLEASANT VALLEY CHEESE COMPANY

9,500.00

19,350.67

637.09

year 1,324,758 lbs. of milk. There per 100 lbs. of milk, or 2.56 lbs. of

REPORT OF CHEESE INSPECTION
Tillamook, Oregon, February 20, 1924. To the Tillamook County Creamery Association,

Following is my report of cheese inspected for the year ending Dec-

ember 31st 1		econd		Trip's	Loaf	V.A	Gems	Tilla-	Horns
	Trip's				200142		Cicino	mooks	
The Tillamool	k 426			30864	29				11770
Maple Leaf	26			27732	4444	1534		5	5258
Holstein	18			20621	15606		204	1 5	4059
South Prairie	109			18138	11922				
Cloverdale	563		100	16526	6909	61			
Mohler	731		246	13155	11368	1720			
Red Clover	225			12757	13844				1807
Clover Leaf	97			12505	7165				
Three Rivers	22			10722	13252	33	1		90
Fairview	28			5015	12792		33	2	1172
Long Prairie	19			8136	12493				
Oretown	42			9210	4579	49	5		
Cold Springs	50			6293	6164				
Meda Cry.	180			5961	3257		1	2	
Cenral	11	4		5177	8194	37	6		
Beaver Cry.	113	50		6136	5732	164	5		
Pleasant Vall	ley			4033	10374	53	8		
East Beaver	19			5312	2960	57	2		
Neskowin				4648	3366	7	3		
Elwood	130		224	3982	9389	12	7		
Miami Valley	41			3574	3316	5	3		
Alder Vale	108	5		3805	4649	5	3		
Blaine Cry.	18			3735	960				
Upper Nestu	cca 63			1957	2820	4	0		- 1.
Sand Lake	16		2	2785	438	21	1		

3055 59 571 242779 176022 7829 2384 5 24156 Of the above amounts 3055 Triplets, 59 Y. A's and 572 Loaf were of quality and were shipped as seconds.

Following is a list of seconds as made by months: Loaf February March 32 April May 219 124 July 100 August October lovember 50 December

572

The above will show that 38 per cent of the seconds were made in the month of July. This is the month of greatest neglect on account of the rush of haying season, and the general quality of milk is down. Following this showing last year, this body at the September meeting passed a resolution requiring all evenings milk to be cooled.

It is well to note that in the following four months there were less than 200 Triplets reported as seconds. The total number of cheese made in these four months was, 55624 Trip's, 84155 Loaf, 5827 Horns, 1475 Gems as compared with 35551 Trip's, 1026 Loaf, 1653 Horns, 279 Gems for July or an excess of 20071 Trip's, 73899 Loaf, 4174 Horns, 1196 Gems. Yet the number of seconds was nearly 1000 less.

The Loaf cheese was started in a small way at two factories in December 1922.

The past year, 176022 were manufactured. We have solved a lot of the problems concerning it and are at this time putting out a very credible package. No cheese is so responsive to effort and it reflects credit on the care-

185.55 ful maker. The following summary will give you an idea of it's development and

8	isting to mo	ve our surplus	chee
		Factories	Lo
	January	2	1
	February	2	1
	March	8	69
	April	12	135
	May	14	183
	June	17	188
	July	16	102
	August	20	247
	Sepiember	22	321
	October	24	371
	November	25	100
	December	13	470

In conclusion, will say, that I feel that Tillamook's reputation for high average price was 26.22 cents Tillamook. Whey cream separated contained 11,266.34 lbs. of butterfat and were 291,681.49 lbs. of butterfat in the milk, an average test of 4.31 per Respectfully submitted,

150,694 lbs. of cheese were manu-|erage price was 27.16 cents Tillamook. Following is a statement of the average yield was 11.33 lbs. of cheese factured, making 3,272 boxes. The Whey cream separated contained 3,financial condition of the company per 100 lbs. of milk, or 2.62 lbs. of average yield was 11.36 lbs of cheese 356.15 lbs. of butterfat which sold per 100 lbs of milk, or 2.57 lbs. of for \$1,547.80.

> average price was 26.77 cents Tilla- for the year were \$9,042.56. The factory received for making of the company as of January 1, 1924: during the year \$6.270.82. Expenses Assets:

Followng is a statement of the financial condition of the company as

Building, ground and equipment Supplies on hand 644.50 \$11,043.98 Capital stock, Creamery Assn. 1,000.00 Accounts receivable 1,946.39 Advanced to patrons 1,354.41 December making account Cash in bank 1,751.93 10,994.26 Liabilities: Capital stock account Notes payable 5,200.00 Accounts payable 97.09 Due patrons for Nov. milk 1,599.46 Surplus 3,147.26 10,994.26

FAIRVIEW DAIRY ASSN.

The factory received during the year 1,695,715 lbs. of milk. There milk, an average test of 4.29 per cent. were 77,356.18 lbs. of butterfat in the factured, making 3,409 boxes. The milk, making an average test of 4.56 per cent.

199,163 lbs. of cheese were manufactured, making 4,411 boxes. The The factory received during the average yield was 11.69 lbs. of cheese

The factory received for making Cheese sold for \$40,320.23. The during the year \$7,811.33. Expenses Following is a financial statement

> Building, ground and equip-\$5,659.33 Supplies on hand 994.65 Capital stock, Creamery Assn. 1,000,00 Accounts receivable 1,433,36 Advanced to patrons 834.25 Nov. and Dec. making accounts 884.68 Cash in bank 410.28 11,216.55 229.50 Liabilities: Capital stock account 1,200.00 Notes payable 500,00 Accounts payable (Assn.) 176.94 Nov. and Dec. cheese paid 1,542.43 Surplus 7,797.18 11,216.55

> > BEAVER CREAMERY ASSN.

The factory received during the year 1,677,638 lbs. of milk. There were 72,105.50 lbs. of butterfat in the 182,426 lbs. of cheese were manuaverage yield was 10.86 lbs. of cheese per 100 lbs. of milk, or 2.52 lbs. of cheese per lb. of butterfat.

Cheese sold for \$48,246,29. The average price was 26.47 cents Tillamook. Whey cream separated con-

(Continued on page 6)

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