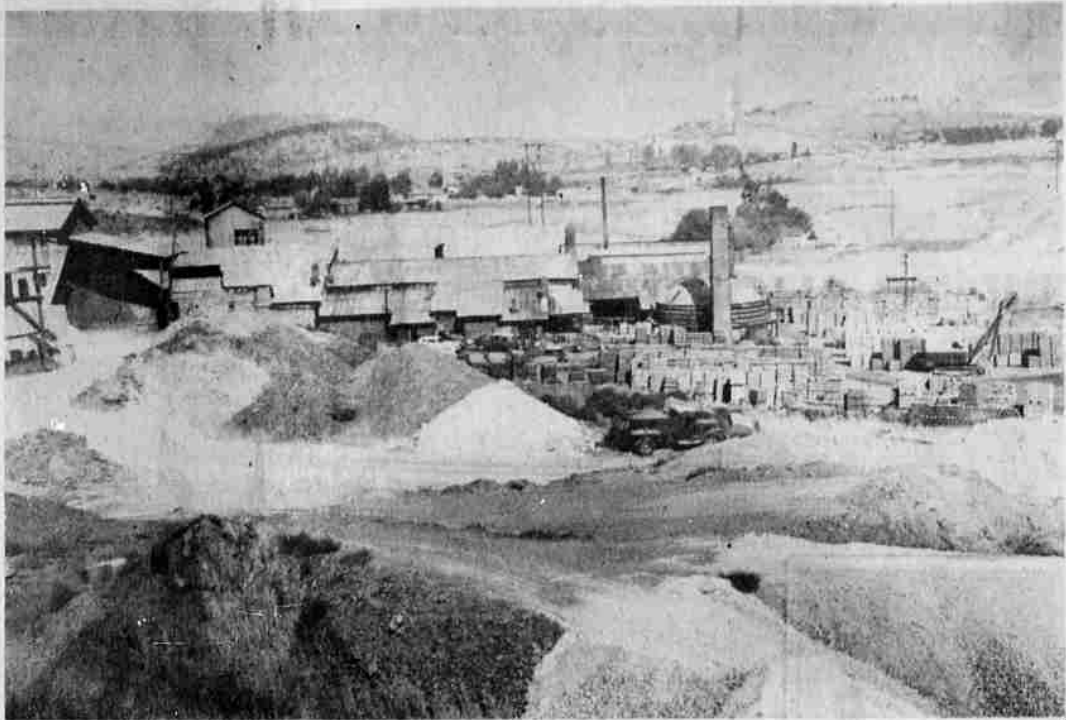
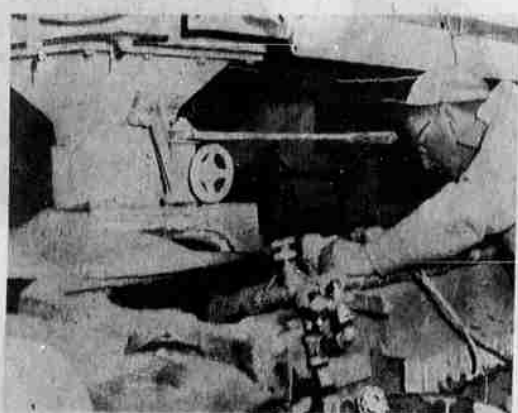
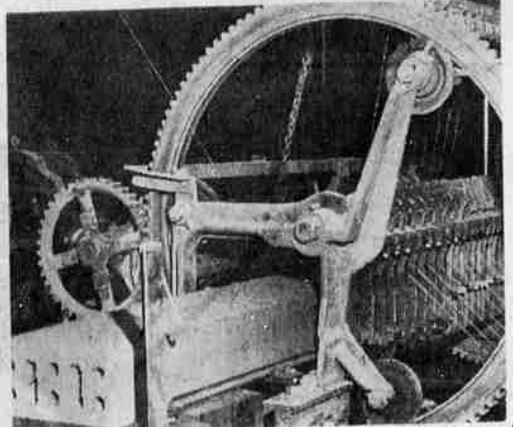




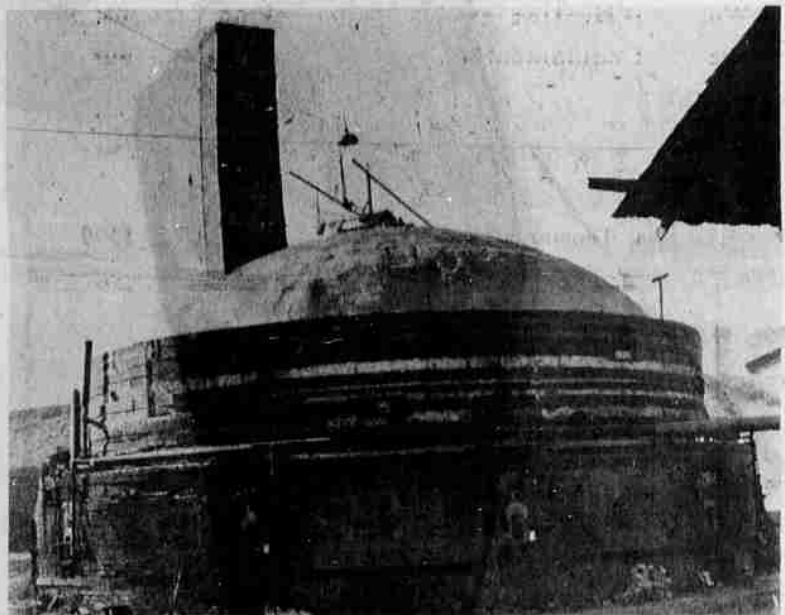
AN OVERALL VIEW of the Klamath Brick and Tile operation is shown in this picture. The big kiln can be seen in the center of the operation, with piles of aggregate located in the foreground. The plant has been situated at its present location adjacent to Montelius Street for the past 40 years.



THE PROPER MIXTURE of water and clay is vitally important. Here, William Smith adds water to clay to develop the proper consistency. This is known as the "tempering" process.



SWEDISH PIANO WIRE does the important job of cutting the bricks into their proper size. It has been found the most effective cutting tool.



THIS BEE-HIVE kiln for firing brick is the landmark of the Klamath Brick and Tile operation. It derives its name from its shape.

Furnish Bricks

Klamath Brick and Tile Company will furnish brick for construction of the new Fullerton IV School at Roseburg.

The Roseburg School Board selected S.C.R. brick for the school. The Klamath Falls firm will supply 49,300 bricks for building the 16-classroom school, plus administrative and multipurpose units.

This is typical of the area covered by the products manufactured by Klamath Brick and Tile Company which has been in business in Klamath Falls since 1916.

Brick And Tile Company Moves Ahead With Community

A member of Klamath's industrial family since the "horse and wagon days"—literally—is Klamath Falls Brick and Tile Company, manufacturers of clay brick and tile. Its plant has been situated adjacent to Montelius Street for more than 40 years and has become such a well-known landmark that its location is shown on some present-day maps. It is typical of industrial installations that mean more jobs for more Klamathites.

"We located the plant here in 1916 because the material for brick and tile could be found here. In the old days they had stables here for the horses, and barracks for the unmarried teamsters," said Mr. and Mrs. R. W. Smith Sr., founders of the company. Married workers lived in cottages on the seven and one-half acres of plant property. A house formerly used by the plant superintendent now serves as the company office.

Oil is now used with the temperature being gradually raised until it reaches 2,100 degrees Fahrenheit after six days. Then the oil is shut off and the bricks allowed to cool at about the same rate as they were heated. Recording devices placed near the top of each kiln keep a constant check on the temperature at that point.

Three-inch-long spears of carefully selected clay are watched closely through a small inspection hole, to check on the temperature at various points inside the kiln. When the tooth-like spears begin to bend—one at a time as

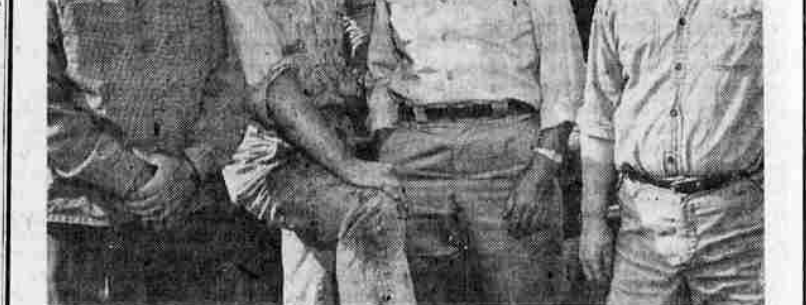
the temperature rises—workers know how hot it is inside the brick kilns.

In processing the clay material for eventual burning, the clay is mixed with water and run through an extruder, which presses and forms the substance into a continuous strip, then cuts it into individual bricks. The brick is placed in a drier for five days to remove the water. Heat for the drier is obtained from the kilns, after the oil in the latter has been shut off. Because of the length of time the brick is kept in the drier or in a kiln, there is a 28 days time lag from extruder to finished product.

The Klamath plant produces 25 basic sizes of structural brick in 30 colors for use in the construction of fireplaces, commercial buildings and residences and also produces drain and building tile.

Structural brick from the local plant has gone into walls of innumerable brick buildings in Klamath Falls such as the County Library, Presbyterian Church, new Sacred Heart Academy building, Bank of Klamath Falls and hundreds of residences throughout the county and city.

Brick structures erected out of town of Klamath clay products are the First National Bank of Oregon branch, the U.S. National Bank branch and the Josephine County Library in Grants Pass; the United States Post Office and Umpqua Savings and Loan Association buildings in Roseburg; the new Eugene City Library as well as numerous schools in Eugene; the U.S. National Bank branch,

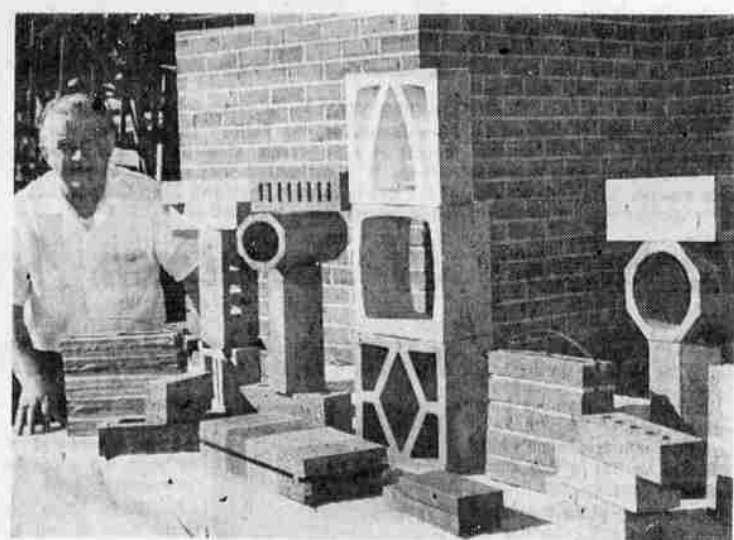


THREE GENERATIONS — Here is R. W. Smith, who founded Klamath Falls Brick and Tile Company, grandson Richard Smith, and sons Wendell Smith and William Smith, who are all active in the business. The fine brick produced at the local plant have been adjudged the highest quality clay products in the state.

Typical of the industrial installations that mean more jobs for more Klamath People, Klamath Falls Brick and Tile Company was started in 1916-17, so has been in operation for more than 40 years! Started by R. W. Smith, Sr., and joined by sons William Smith and Wendell Smith as they became old enough, the plant was established here because of the good quality of raw material. It now occupies 7½ acres on the Montelius street site, and has the most modern manufacturing machinery on the Coast. Klamath Falls Brick and Tile products have been adjudged the highest quality clay products in the state.

Brick products from the local plant have literally "built" the Basin both in residential and commercial and industrial construction; schools, churches and business buildings in Grants Pass, Roseburg, Eugene, Portland, Medford, Ashland, Prineville, North Bend and other cities in Oregon and Northern California have been built from brick from Klamath Falls!

Constant plant improvement and the adoption of new designs have kept the Klamath firm up to the minute . . . still progressing with the Basin.



25 BASIC SIZES IN 30 COLORS—Office manager Gene Oldham with a few samples of the brick products manufactured and distributed. There are 25 basic sizes in structural brick in 30 colors, plus drain and building tile. The kilns at the local plant are oil fired and reach a temperature of 2,100 degrees after a 6 day period, and from the extruder, through the dryers and kilns, it takes 28 days to make the finished brick!

"Build With Brick"

Insist upon genuine fired clay brick! Nothing approaches genuine clay brick with its warm, beautiful natural colors and textures . . . direct from our manufacturing plant to the user. We are also distributors for Superior Fireplace Company, makers of Superior "Heatform" circulating fireplaces.

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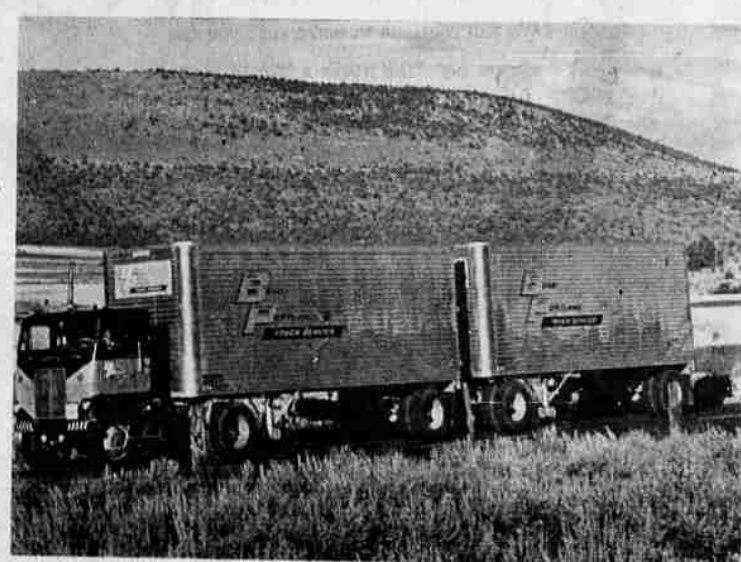
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We're proud of the steady growth of the Klamath Basin. It is because of this steady growth that we have been able to expand. From just 2 employees in the beginning to 22 at the present time with an annual payroll of approximately \$150,000.00 . . . we have developed into a vital industry servicing the transportation needs of this thriving community. We have great optimism for the future prosperity of the Klamath Basin. New industries will be developed . . . while the old ones are being refined. We see an ever increasing variety of materials and products labeled "from Klamath Falls" being shipped to ever expanding markets. The future of the Klamath Basin is bright, indeed!



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