## Late Inventions and Appliances

GUARDI: G PAPER FOR MONEY N constructing the new building for
the United States Bureau of Engraving and Printing in Washington, provision has been made for recrea tion space for the employes on the root, where it is planned to provide etc., as well as space for promenade and games.
These provisions are necessitated because of the rule prolitititing employes from leaving the building or
even entering the public parts of it between thelr arrival at work in the morning and their departure in the evening. This rule is only one of the many precautions the Govern ment employs to prevent the theft or
aceidental loss, not only of paper accidental loss, not only of paper
money, which is manufactured at the bureau, but also of the special bank paper upon which money ts printed.
This paper is so valuable that the This paper is so valuable that the counted, checked, sealed and accounted for just as if they were money. Without a scratch or line upon its white surface, the very pos-
session of a single sheet of this piper renders one liable to a fine of $\$ 5000$. or to imprisonment for five years, or to both fine and imprisonment. Made in but one mill, at Dalton
Mass., by a secret process, and under Mass, by a secret process, and under
the strict supervision of Government inspectors throughout the entire process of manufacture, every precaution is adopted to prevent a single sheet from falling into the hands of unautilegally.
Until impressed by the engravings that convert them into money, these sheets are simply bigh-grade bond
paper. Nothing but pure linen rags paper. Nothing but pure linen rags
is used in its manutacture, and these rags are fresh, new and undyed. They are ollppings form linen used in the manufacture of shirts, collars, line-
gerie, and such articles, Being pure gerie, and such articles, Being pure
white, no bleachitg is necessary, and the fibers are spared the action of strong chemicals.
The rags are washed in flowing Warm water untll every trace of
starch, size and filler is removed. starch, size and filler is removed
They are then placed in a steam cooker, or digester, where they are bolled for a long time, and then pounded or beaten until they are reduced to a
pulp. This pulp is then stored in pulp. This pulp is then stored in
filters from which the water drains off. From this plle of long-fiber pulp a sufficient amount is taken for the day's work, put in grindling machines, Where, mixed with pure water, the
pulp is reduced to a unlform consispulp is reduced to a unlform consls-
about 90 per cent water to 10 per cent fiber.
Thus far the manufacture of bank-
note paper follows note paper follows the accepted methods for the manufacture of any
high-grade bond paper. At this point, however, begin the secret manipulathons which increase its wearing qualities and incorporate the silk tibers,
red and blue, which are characteris tic of American paper money. The method by which these ftbers are incorporated into the texture of the paper is one of the most carefully guarded secrets, known only to a
very few trusted and bonded emvery few trusted and bonded em-
ploges of the manufacturer and the Government offictals in charge of the work. There are two stripes, or bands, of sllk fiber, so placed in the pulp, at some stage of the process
of manufacture, that all bauk notes cut from the sheet will contain an approximately equal number of these
distinctive markfngs, so disposed as distinctive markings, so disposed as to tall prinelpally on the portions of
the note not covered by engraving. the note not covered by engraving
In thelr finished condition, the sheets, which are $81 / 2$ by $131 / 2$ inchea
in size, fost large enough for four bills to be printed upon one sheet. are counted by employes of the mill force of counters of the Treasury Department located at the mill. A thousand sheets are then counted, checked and placed in a package
which Is sealed with the Government geal, which is not broken until the package is delivered to the Bureau of Engraving and Printing. Wben the paper is agan cointe
work is done upon it.

Clay Workers to Meet A conference of brick, tile and other clay workers of Oregon will be held during O. A. C. Farmers' Week, February 1 to . Dean Parks, head
of the School of Mines, thinks that the importance of the elay products in construction, drainage and other lines justifies a more rapld and economical development of clay products industries.

People with very little energy will quite easily accept for the truth notlons which some of us find it Impossible to believe.

## EMERGENCY AUTO CONTROL

 A DEVICE for stopplng an antoby a passenger in emergencies, such the channfing or sudden disability of an English inver, has been patented byThe invention permits the quick stoppage of the backward, without Jiterfering, however, with the ordinary management of the automobile under normal conartions. Two friction wheels, which may be shifted by a push button or by a lever so as to engage the rear wheel and drive a gearing, winding up a chain which pulls the brake The mechanism is contained in a
small case bolted to the frame of the car.

Substitute for Cement. The following for recomment. a substltute for cement: Make a mis-
ture of slaked lime, Iinseed oil and cotton fiber, kneading well together to a stift dough. This should be at wed to set before beling exposed.

## SELEGTING NURSERY STOCK.

It ought W. A. LUZADER.
man with to be the alm of every justify it, to plant some useful to of fruit trees. In an astonishingly and if the selection begin to bear, planned an abundance of whelefolly nutritious fruit is almost alesome. hand to supply the family table at least one-balf of our diet should be and and the faily that is deprived this luxury is to be pitled.
Young fruit trees are
Young fruit trees are very much
Hike young live stock-they nat like young live stock-they need
care and attention; good husbandrs, care and attention; good husbandry,
as it were, and no husbandman can expect a bountiful harvest if proper attention is not put forth in caring
for the trees. The writer once heard for the trees. The writer once heard
a gray-haired man, who years before had carefully planted the luxurions fruit trees about his premises, refer to them as "his chlldren" and it was his delight to tnvite a frlend to par-
take of the lusclous fruits of his intake of the lusclous fr
dustry of former years.
There should be at least a tree or two of most of the standard varicthes, the fruits of which mature in succession as the season advances,
so that each meal may bave its va. so that each meal may have its va-
leties of fruit in various forms. Do मot buy diseased trees, buy dcnursery; one with a reputation, even If the stock costs a little nore than they can be bought for elsewhere. pay the price for good stock;
pay big fividends in the end.
The writer not long ago had the
good pleasure of visitig good pleasure of visiting a large
nursery and carefully noted the care nursery and carefully noted the care
exercised in the grading and selectnot of stock. Not a tree that was allowed to pass the inspectors, was rees that did not come up to a high carded and consigned to the brush heap, as food for the flames. Every person who fntends to set out some is the Oregon Nursery Company,
$\qquad$
The faults of your nelghbors probdo to them. New Sheet ${ }^{\text {For }}$ Five two. M U S I C published: 1 C the latest Ballad Tell Me That Your Heart Ie True" mz Morrikon street. SALES MANAGER WANTED A newly organized Portland company
marketigg a most succesafil patentod



## Farmers Want Good Clothes Farmers Want Good Shoes Farmers Want Automobiles

Farmers want the same necessaries and the same luxuries that doctors, lawyers, bankers and business men want. (their tamilies likewise)

What's more, right now the farmers have got the real U. S. dollars to satisfy every single want and then some.

If you make or sell anything that is useful or ornamental-to American eitizens of either sex or any age-and you want to sell more-the following

FARM PAPERS OF CONCENTRATED CIRCULATION
can deliver your message about thase goods to nearly 500,000 real prosperous homes (the kind you think about on Thanksgiving Day) viz:


ADVERTISING REPRESENTATIVES



The nearest representative is at your service.

When in Seattle

## TRY THE FRYE

SEATTLE'S FAVORITE HOTEL
Only Three Blocks From Depots and Docks RATES THAT ARE RIGHT $\$ 1.00$ Per Day and Up

## FREE $\underset{\text { Hoom of lideal }}{\text { Hom }}$

## Build Your Own Home






J. Bryson Moore
haza Northweatera Bank Bids., Forthand.


