## A VAST COPPER MISE.

The magnitune and extensive scale upon which copper mining is carried on in the upper peninsula of Michigan, or, as it is better known, the Lake Superior copper country, is a matter of astonishment and interest, even to those who are residing in the district, and to the stranger who tarries a few days or weeks it is beyond comprehension, for the reason that he can not realize how vast in depth and extent are the shafts and levels in so great a mine as the Calumet and Hecla-the famous copper mine of the world.

The conglomerate vein which is being mined by the Calumet and Hecla is made up of water-worn pebbles, bowiders and sand rock, intermixed with which, like a cement as it were, is the pure native copper. No copper ore is found in this district, no matter how microscopically minute the particles of cop per may be disseminated. Between the matrix of rock it is pure virgin copper, which, to be made available for the market, has simply to be crushed out and washed out with water to prepare it for the fire that smelts it to a homogeneous mass suitable for the artistic to form into the different shapes required by the electrician or the mechanic.

The Calumet and Hecla has a nearly north and south. The vein dips to the west at an angle of about are sunk in that direction and angle. In nearly 30 years of mining the nearly 5000 feet, from which the heavily-laden skips or cars, drawn money can buy, are hoisted to the surface at a speed equal to the locomotives running on a standard railway. The operation of mining has been to sink one level or lift 100 feet deep, then to drift along the vein to the next shaft and then to sink again to the next level, and then to break if success is desired." the vein rock down from above, fill it in tram cars which are dumped into the skips that take them to the the mine, however, very much slower progress was made, for the steel drill by blows of a sledgeham- will do ? " mer in his hands. The blasting was whim did the hoisting of the rock to from under the bed." the surface.

Today a powerful steam engine conducted underground in iron pipes. an abhorred vacuum. I was merely and seethes and the room is filled the shovels. These are narrow and power that works mechanical drills that was not born yesterday, and floor is sloppy, and a misstep would are semi-eplindrical in shape. days with the hand drills. Instead temper upon a guileless and unproof black powder, the drill holes are tected husband, supplemented the their contents. charged with dynamite, so extremely lash of her tongue with that of a cowwas considered nearly a year's work retorted that self-respecting hus-80 years ago is now done in a month.

There have been make upon the mine location nearly twenty miles of streets between the residences of the employes, but if the drifts and shafts that have been bored out of the solid rock were put in one continuous level it would be over 100 miles long. hind the apparently harmless, though The amount of vein rock coming out extraordinary statement, there lurks to the surface is over 400 tons per deep and dark rascality. Possibly day. For the accommodation of its these officials do not "smoke," that employes 698 dwelling houses were is the word, but do they not chew? built, and lots leased upon which the Probably next week it will tell us employes have built 182 houses. Of mine buildings, such as shaft, rock, engine, carpenter, blacksmith and that whisky was referred to, whereas machine shops, there are over fifty. the compositor had dropped the Of steam engines there are nearly word "water." Under that miscon-100, ranging from 4700 horse-power ception all the elderly maiden completeness and original design of rush to this Mecca of cold water, for company's own consulting engineer When it would be learned that the now be renewed. is the wonder and admiration of editor meant to say that "not a mechanical and mining engineers.

Foreign governments have sent would be hedged in front by antique representatives to visit and study the maidenhood and by irate politicians plans and methods of operating the behind. What trouble and disaster large copper mine. The total boiler could be wrought by a slip of the capacity required is 22,500 horse- printer or of the pen. The next power. It consumes an enormous time Mr. Campbell describes the quantity of coal, and during the virtue of the courthouse officials, let present strike of the coal miners the him tell all the facts. He says that mine would have been obliged to the officials do not ',smoke' tobacco close down but for the liberal policy wilfully misleading us to believe that under which the affairs of this com- they do not chew it, whereas had he pany are managed. There was meant it, he would have written enough coal in its enormous coal "use" tobacco. Tom A. HAWK. shed at Lake Linden to last nearly six months, and it was also successlittle monthly "Our Language" ful in getting twenty or more cargoes devoted to spelling reform, has been as soon as navigation opened. All departments of the mine are right up organ of the Spelling Reform merged in "Spelling," the official to date, and all modern mining appliances that have proved practical editor prints his valedictory in his reare in use. The electric light and formed orthography, which is but a power house are equipped with the best that electrical science has proular form. Among the altered duced, so that the water in 'the deepest levels of the mine is now pumped dnbl, harty, visibl, utherwise and upward by electrical pumps. Its machine shop is built of stone, the line store of laborators before the control of the control o dimensions being 225x250 feet. Its equipment of tools is superior to any establishment in the Northwest.

There are forty steam engines doing service at the mine alone and a dozen more at the stamp mills at Lake Linden. The mine has its rock carried to its stamp mills at Lake Linden, five miles away, by a railroad of its own. The locomotives

fund, which pays them at the rate of MORE THAN TROPICAL HEAT. the crucible. Clinching it quickly he lifts it from its bed of glowing \$25 per month when disabled, and \$500 to the heirs of these killed while in the discharge of duty.

## CO-OPERATIVE SHIPPING.

In urging upon its readers the imsuccess of fruit shipping the Northwest Pacific Farmer says: "Growers seem to hold back, each

afraid that if co-operation is formed some one will make some money out of them. Of course some one will make some money. No reasonable man can expect other men to work and build up a business without some recompense. But nevertheless these organizations and co-operations must as well go out of the business. In a odical escape to the outer air for a are removed from them and they are business in which thousands are breathing spell. the other there is absolutely no less are built in such a way that two steel is turned into the waiting mold. money for any of them and the or three sides are left open for the This is exceedingly hot work, and it

in gas houses.

home or local market? If such are worth living. your expectations remember that there are hundreds of others that are contemplating the same thing, and in hotels and restaurants, get a little that probably a dozen out of those length of two miles of vein running hundreds can fully supply the demand. The Portland market for numerous as a rule. the fruits of the northwest is now 38 degrees, and therefore the shafts dead and will continue to remain dead, except when our shipping merchants have made a clean up and company has attained a depth of shipped to eastern markets. The growers within a few miles can supply and overstock the actual needs by the finest steel wire cable that of this city. Not a small fractional marketed here. It must be shipped, hearty co-operation is demanded of mild in comparison. every one if the most is to be realized.

THE SPIRT OF A MAN.

miner had to strike the sharpened do you think Democratic Senators lot when they go off duty, and it is white heat point.

done by common black gunpowder with that calm humor for which he in coarser grains than those used for is distinguished, "if they have the ery is the mixing room. This is on the workmen, and long arms of flame their consistency as it is to put the gress of the United States, that there firearms, and a horse attached to a spirit of men they'll refuse to emerge a level with the wharf, and greet vats dart forth from the opening.

that are pointed with black dia- which should be familiar to broad monds, and a hole is drilled in a few and elevated minds. A modern being sufficient to cause it to do exe- bed, wretch, cried Xantippe. 'Never, cution in the hardest of rock. What as long as I have the spirit of a man,

After a career of three years the

ing peoples is generally in favor of

started in a thoroughly practical

letting visitors inspect the room. band." According to the Eugene Guard "not a single official about the Lane county courthouse smokes tobacco.' This statement is evidently made to for clarifying the liquid sugar. The gas begins to be generated. After ciple of protection is the develop- Therefore it is that as we advance prove that Eugene is a temperate and quality of sugar depends entirely four hours the retort is opened and ment of the resources of a country if we are premitted to advance—to orderly town. But I think that beperfectly clear and transparent.

The boneblack filters are immense twelve hours in all. affairs, eight feet in diameter and that the officials do not drink. The unsuspecting would of course believe tweuty-five feet in length. They men to work is in the stokehole of usually extend through two floors of one of the ocean steamers. Not the refinery building. After being only is the heat extreme, but in power of absorbing the yellow color- defective. to only a few horse-power. The Frances Willards of Oregon would ing, and this is shown by the produc- To begin with, the stokehole is 60 the mine machinery designed by the if politicians do not drink, who does? quality of sugar. The boneblack must and the way down is lined with the Russian government is actively

> single official drank water," he a flexible cord. A moistened sponge to the infernal regions.

maker's business.

pounds each.

The heat to which they are sub- hot stakehole. moderate departure from the registed is something terrific. The furits 17 years of labor have not been taken out and the contents emptied. are opened the heat is still more lost by any means. They have For doing this the lids of the furnaces increased. worked with philologists, educators are removed and the men stand over "How hot does it get down there?" and other scientists, and believe that the flery orifice and almost astride it. one of the more intelligent stokers the scholarship of all English-speak- They first soak themselvet liberally was asked. spelling reform. The point is to get arms and chests and sopping their he replied. with water, rubbing it on their bare clothing with it. The legs are thickly

The average citizen who goes coals and moves it to a convenient around these summer days in a neg- place. It doing this he swings it beligee shirt, with a straw hat in one tween his legs. The whole is at a hand and a palm leaf fan in the other, white heat, and occasionally a little and asks every one he meets if it is of the liquid steel spurts out, and,

portance of organization to make a hot enough for him, would probably falling upon the solid flooring, it feel much cooler by comparison if he makes a shower of brilliant sparks would look in for a moment at the beside which Paine's fireworks are labors of hundreds and thousands pale in comparison. whose occupations compel them to The whole operation is the work of

work under conditions of extreme a moment, but while the man stands heat. These are the men who work over the furnace opening, the heat in iron foundries, in oil factories and that pours up is a terrible intensity. When one crucible has been removed A great deal depends upon the cir- there are others to attend to, and for cumstances under which the work is fifteen or twenty minutes the men carried on. The excessive heat can work rapidly. The crucibles all havbe borne for a time if there is a peri- ing been placed in a row, the covers gripped again with the giant tongs Most of the foundaries and refiner- and skillfully tipped up till the molten quicker they get out of it the better circulation of air. If there is a breath occupies from thirty to forty-five min-

for them. To the grower with from of wind from any direction, things utes. Then, after fresh crucibles have one to five acres: do you expect buyers to come around to your places to along without a breeze, the kind of lie about to rest and cool off for the buy fruit? If you wait for them to day on which people and horses sink next three hours. A good part of the do so you have a long wait shead of down in the street in the open air, time they sleep. When the four-hour you. Do you expect to sell in the then life in these industries is not period is over they are ready for a fresh lot of crucibles. They are big, The thousands of people in the city powerful fellows, and look as though who work in laundries, and as cooks the work agreed with them.

The rolling process is one in which taste of hot work in their professions great steel beams, in red-hot condition sembles a great clothes-wringer. They In the great sugar refineries the are drawn back amd forth by the use nature of the work calls for an ex- of tongs. This makes hot work, too, tremely high temperature. Great and it is more continuous than the heat has to be generated to keep the periodical emptifying of the crucibles. sugar syrup boiling, and the men who On the whole, however, it is not keep up the fires feel the effects of it. nearly as trying.

It is bad enough at all times, but In the gashouses, where illuminwhen the furnace doors are opened ating gas for houses is manufactured, shipboard are four hours on and four part of the great fruit crop now on for shoving in coal, a hot blast issues prostrations from heat are not infrehand or hereafter to come can be forth directly in the fireman's face, quent. The process which entails that in the stokehole, so they have which is enough to make his hair greatest exposure to intense heat is to give us eight hours to get rested and to be shipped means that a sizzle. A simoon from the desert is that of filling the retorts with coal in. and of emptying them of coke, after These men work twelve hours on a the gas has been generated.

No half-hearted work is admissible stretch; that is, they are on duty that . The retorts are are arranged usually length of time, but the actual work in three rows, one above the other. takes up only about ten minutes each The doors, when closed, hermetically half hour. The rest of the time they seal them, and prevent combustion the thermometer only in the 90s, A friend met Ex-Speaker Reed loll about the open doors and win- by shutting out the air. The retorts, and cool drinks to be had at every Mr. President, that the farmers of surface, and this has been going on just after the president's lecture to dows for a revivifying breath of air. which run back for a distance of for 30 years. In the earlier days of Wilson had been made public, and When there isn't a breath of cool air twenty feet, are surrounded within asked, "What do you think of the to be had, and there ien't on some by a glowing heat of two thousand political situation, Mr. Reed? What days, the firemen are a pretty weary five hundred degrees, which is the

little wonder if some of them fall When they are being filled with "Well," replied the Ex-Speaker, down and have to be carried home. coal and are open to the air, the coal Another hot place in a sugar refin- burns flercely as it is shoveled in by But it is not so much to maintain boon which they ask from the conare let down from the floor into which For the work of filling them the

and the shovel out again,

Another excessively hot place for

being far below the water line.

well as the most interesting process heat reached, but it must be as high coast defenses. The present gover- in operation near Omaha, Lincoln, is that of drawing up the crucibles as 150 degrees at times. The engine nor is a military officer of high rank, and up the Republican valley near from the farnaces and of pouring their room itself is frequently as hot as 120 but the post will in future be given Colorado. or 125 degrees, and that is considered to a naval officer with the title of The crucibles stand about three feet a cool place by the stoker. In his commander-in-chief of the Black Sea high, and weigh, with their contents eyes, the engine room would be a fleet. Association. Of course the retiring of liquid steel, about one hundred comfortable place to sit and read the paper after getting out of the really

naces are let into the earth from a presence of fine coal and atmosphere words are altho, hav, enuf, jurnal, little above the ground level, and as there is tend to aggravate the heat ordinarily are tightly closed by lids. greatly. Every ten minutes the fires

"O, it gets pretty hot sometimes,

"I am convinced of that, but how padded, and thick sleeves are drawn high does the thermometer go?"

Evidence is printed showing that over the arms. This is partly for pro-"We never try a thermometer on

for Infants and Children.

MIRTY years' observation of Castoria with the patronage of millions of persons, permit us to speak of it without guessing. It is unquestionably the best remedy for Infants and Children the world has ever known. It is harmless. Children like it. It gives them health. It will save their lives. In it Mothers have comothing which to absolutely safe and practically perfect as a did's medicine.

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Castoria is put up in ano-size bottles only. It is not sold in bulk. Don't allow any one to sell you anything else on the plea or promise that it is "just as good" and "will answer every purpose."

See that you get C-A-S-T-O-R-I-A. is on every

Children Ory for Pitcher's Castoria.

The reporter had seen enough of hot places by this time, and he couldn't help thinking how cool and comfortable the ordinary Gothamite really is, up on the street level, with corner.-Boston Globe.

PURE PROTECTION.

solidly for free sugar. This is con- as it goes to the sugar factory. They sistent with the McKinley law, pro- are enthusiastic over the prospect of vided there is a bounty attachment, this industry. It is the one great democrats in a hole that the republic shall be saved to them this new and cans are now clamorous for free important production. it is allowed to crystalize it shall be the remainder of the four hours has and which would operate as a bur- the local beet-sugar factory.

taineer. itussia's Growing Fleets. According to the latest official statement, the Russian volunteer used for a time the charcoal loses its many cases the ventilation is very fleet in the Black Sea consists of nine large ironclads of from 5000 to 9500 tons, and from 1650 to 10,000 horsetion of a less white and hence inferior or more feet below the main deck, power. The "Kolnische" hears that boilers, steam pipes and other hot furthering the scheme for a large To do this a man has to go down things, as the investigator is likely to naval dockyard at Sebastopol, and into the filter and pack it with the learn to his discomfort when reach. for making that port a naval station, charcoal to the amount of thirty or ing around for a good hold to steady the growth of the Black Sea fleet forty tons. He carries with him a himself by as he descends the narrow having been so rapid during the last small incandescent lamp attached to and greasy ladder which leads down few years that the docks of Nikolaieff are no longer adequate. The is fastened over the mouth and the The rungs of the iron ladder itself new dockyards at Sebastopol are so dent, I will not say the threat, but are about as hot as the average far advanced that the naval depart-The atmosphere is stifling and suf- uninitiated explorer cares to lay hold ment proposes to lay down two ironfocating at best, but this work has to of. Outside of some mines there is clads and three cruisers there during sults through out the country. be done on the hottest as well as the probably no hotter place to work in the next few months. These vessels coolest days, and it constitutes one of than a stokehole, because it is so are intended for the Black Sea fleet, the most unpleasant parts of a sugar much cut off from the outside air, and after its reorganization the governor of Sebastopol is to be intrusted In an iron foundry the hottest as No record is taken of the degree of with the command in chief of the would have been beet-sugar factories

It Should be in Every House.

BEET SUGAR.

Senator Chas. F. Manderson, of Nebrasks, in a speach to the United Stafes senate, June 1, 1894, says, regarding the cultivation of sugar beets:

Many acres produce 20 tons to the acre, but on the basis of 15 tons to the acre, at \$5 per ton there is a gross receipt of \$75, and deducting the cost of the crop, \$24, it leaves a net profit of \$51 to the acre. Is it any wonder, the West want a continuance of this bounty, for the bounty goes to them by maintaining the price they get The republican senators will vote for that which they produce as much

"I don't see the point. Mr. Reed." the bags and hogsheads of raw sugar men strip to the waist and sop their sugar. If the republicans were now What else does it mean to the "Evidently your education has are emptied to be melted into syrup. bodies and arms frequently in water. in a majority, and had the responsite farmer? You cannot cultivate beets compresses the atmosphere which is been seriously neglected. Let me fill The thick mass in the vats boils It takes three men to handle one of bility of raising revenues they might with prediction spaticity settled comsee it in another light. Sugar is a munifies. You must have at certain The compressed air is the motive pointing a moral with a little story with steam. The room is dark, the about eight or or ten feet long, and mighty good revenue raiser, and a seasons of the year a good deal of stiff duty on sugar will fill up a inter in the fields, and the establish-The heat is very great, and the men in the hands of one of the men. The But the republicans are not responsible vicinity that increased population hours that would have taken several Xantippe having wreaked her sweet are half naked as they swing the big other two lift the loaded shovel be- sible for raising the revenues, and whice gives a better total market to hogsheads up to the vats and empty tween them on a bar of iron and carry this is not their funeral, anyway .- the farmer. I have seen in my own it quickly to the mouth of the retort. Portland Telegram. The republicant state villages grow within three years The drying room is a hot place, too, The third man shoves it clear in by party has never advocated a tariff on to good sized towns with street cars, sudden and terrific in its action that hide. The dame had muscle and but fortunately not many men are means of the long handle, turns it any article that could be raised electric lights, and all the appurtenno tamping in is needed to keep it the husband sought refuge under the needed there to keep things moving. over, and withdraws it quickly. The in the country, and not nearly ances of the best civilization simply from blowing out, the atmosphere bei. 'Come out from under that This is where a good many of the flames are leaping forth from the enough sugar is manufactured in the because of the establishment in their reported prostrations occur, and the opening all the time, and deferity is country for local consumption. For midst of a beetsugar factory. You managers are very cautious about at a premium in getting the coal in this reason the McKinley bill pro- can not carry beets very far to find a vided a bounty on the growth of market. If the farmer has to haul One of the most unpleasant jobs in When a retort is filled the door is of beets and their manufacture into by wagon his haul must be but a few a refinery on a hot day is that of re- closed upon the still burning coal, sugar, thus attempting to build up miles. If the railroads are to transplenishing the animal charcoal or which goes out as soon as the oxygen an industry without imposing a tax port, the beet cannot with profit be boneblack, which is used in the filters within it is exhausted. Then the on the consumer. The basis printransported a great many miles. upon its whiteness, and these filters the coke raked out. The whole by building up local industries; but the full consumation of our hopes are constructed for the purpose of operation of empting and refilling in every instance where this cannot with reference to this production, taking out the yellow color which the retorts lasts about half an hour, be done it does not believe in im- that all over the land where beet inheres in the liquor, so that when and then the men take a rest until posing a tax for the benefit of a few, sugar can be produced there will be

passed. They are on duty ten or den upon the many. -Times-Moun- Every acre planted in beets means twenty days' labor for one man, How important is this consideration. If 2,000,000 acres of land are needed interest thereon at the rate of ten par cent to supply this country with the sugar it consumes, it means, if we can foster and bring this industry to its full want ter and bring this industry to its full want of personal property. I have levied capability, that we will give forty want of personal property. I have levied capability, that we will give forty want of personal property. I have levied capability, that we will give forty want of personal property. I have levied capability, that we will give forty million days' labor to the laborers of

this country. Now, what else, Mr. President? ls it only for the benefit of the farmer that we plead for this industry? It means increased labor in the shops that make the machinery, the wonderful machinery which converts the beet into the sugar and extracts the saccharine from the cane. Mr. Presihe fear that this industry might not know that in my own state that, statute of Oregon.
Witness my hand this 8th day of August. could there have been had an assurance since 1892 that proper protection would be given to the industry, there

J. B. Wilson, 371 Clay St., Sharpsburg, Pa., says he will not be without Dr. King's New Discovery for
not exist and it is guaranteed to do out Dr. King's New Discovery for not exist and it is guaranteed to do that real catate in and county and state consumption, coughs and colds, that all that is claimed. Electric Bitters particularly described thus; Co it cured his wife who was threatened will cure all discuses of the liver and H. 1 w. Will Mer 12 22 chains W. from the with pueumonia after an attack of in kidneys, will remove pimples, bolls, is section corner on N. line of said section grippe, when various other remedies sait rheum, and other affections chains to an old stake, thence south 1 " E and several physicians had done her caused by impure blood, will drive 3.33 chains to a stake; thence 8.80-21 E no good. Robert Barber, of Cooks- materia from the system and prevent 3.53 chains to the place of beginning, containing the street form. port, Pa., claims Dr. King's New as well as cure all malarial fevers, chase price cash in hand, the belones one year from date. Deterred payment than anything he ever used for long and indigestion, try Electric Bitters. rate of 19 per cent from date until paid. trouble. Nothing like it. Try it. Entire satisfaction guaranteed or with mortgage on premise sold. Free trial bottles at Hillsboro Pharmoney refunded. Price 50c. and \$1. of deed and morrgage to be paid by purbasey. Large bottles 50c. and \$1. per bottle at Hillsboro Pharmacy. Administrator of the estate of C. S. RIBBONS AND . . . macy. Large bottles 50c. and \$1. per bottle at Hillsboro Pharmacy.

William M. Evarts, being at the Mr. Bull is in a position to revise used are nearly 100 tons in weight Edgar A. Poe sold his poem, "The tection from the heat ond partly to it. We only know that sometimes top of Mount Washington, began a the war news from Corea before it and pull up the hill from Lake Linder, where there is a grade of 700 den, where there is a grade of 700 feet from mill to mine, over 130 empty rock cars. All employes are empty

That



6 had for dinner was the best I ever ate. Thenks to COTTOLENE, the new and successful shortening.

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SHERIFF'S SALE.

By virtue of an execution, issued out Hillsboro precinct, in favor of Isaac Butler plaintiff, and against J. B. Scholl, defend and in pursuance of sai t execution, and for Hillsboro, Washington county, Oregon, at the hour of 10 o'clock A. M., of said day sell at public action to the highes bidder

property, towit : A part of the donation land claim of Mary H. Moore and Micheal Moore, her husband in T. 1 S. R. 2 W. Willamette meridian, Washington county, Oregon beginning at a point in said donation land claim, said point being the N.W. corner of lot 1 block 38. South Coast addition to illsbore, thence W 4.07 chains to a point on proposed extension of Seventh street in Fairview addition to Hillsboro, thence S 198 feet, thence K and parallel with first-des-cribed line 4.07 chains to S. W. corner of to the place of beginning, to sitisfy the fore-named sums, and for the costs and expenses of said sale. Said property will be sold subject to redemption as per Bheriff of Washington county.

By W. D. BRADFORD, Deputy.

Administrator's Sale. NOTICE is hereby given, that in pursu-

Washington county, sitting in probate, number on the 2d day of July, 1894, author-This remedy is becoming so well of C. S. McCane, deceased, I will, on the known and so popular as to need no o'clock A. M. of sold day at the Courtie need special mention. All who have used door in the town of Builsboro, in said

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