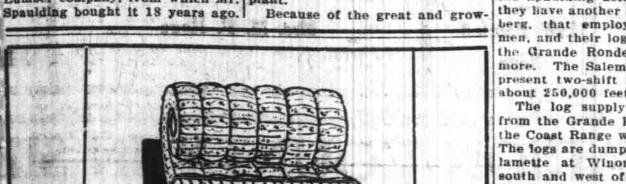
SPAULDING BOX FACTORY ASSET

Assists Canneries Materially by Manufacturing Crates and Cases for Shipping Containers-Plant Management Highly Efficient-All Waste Utilized-Output Has Been Rapidly Increasing to Keep Pace with Larger Demands

Lumber company, from which Mr. plant.

company mill is one of the oldest old place, though the main mill the company has just recently through and store up a good supbusiness institutions in Salem; is largely as it was; the yards and started in on a two-shift schedule ply for the fruit season, when all though not under its present name the departments have been so this brings the number of em- the factories run behind with their which began in 1905. The old greatly extended, that not much ployes up to about 325 in the Sa- orders. mill was operated by the Capital is recognizable as of the old lem plant. This is only a part of Last year, the daily average of



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The Chas. K. Spaulding Logging It doesn't look much like the same ing demand for lumber, this year, the mill can run the whole winter the Spaulding activities, however, the lumber used in the box facthey liave another big mill at New-tory was 33,832 feet; a total of

about 250,000 feet daily.

from the Grande Ronde camps, in a larger force can be used the Coast Range west of Newberg. needed. The logs are dumped into the Willamette at Winona, three miles es for canned goods cases, that for building a large-warehouse the larger river steamer Grey Eagle, recently rebuilt here at Saof almost 30 years.

Not so very long ago, the disinto the boilers, and all the barkpieces that were formerly sold un- made boxes. der the classification of slabs, or waste, is run through the macerator or "hog" machine, which lock is used, and some white fir; chips it all into coarse sawdust the hemlock makes a superior box, that with the sawdust from the light and tough. Spruce, howmills is all usable for mill fuel. It stops the dangerous accumula- purposes, especially for butter, tion of sawdust, and utilizes the eggs and other food products that very last speck of wood. The slab call for an odorless wood that will and waste trimmings that are now not taint the contents. All the marketed, are clear, clean wood. butter boxes for the standard The waste of the sawdust and "cubes" that are quoted in the trimmings has been a matter for market, are of spruce; 30-pound concern ever since conservation- and 60-pound sizes are standard. ists began to develop; now they see nothing wasted, and everybody department has grown to be an-

berg, that employes about 200 about 8,000,000 feet of lumber men, and their logging camps on was turned into boxes of every the Grande Ronde employ 100 kind. As many as 45 men have more. The Salem mill under the been employed at a time; the present two-shift system will cut yearly average is more than 30 men, and with the new machinery The log supply comes by rail and the greatly increased seorage

There are three "standard" siz-

south and west of Salem, and are can be built with the certainty that is to be erected as soon as towed over to the mill by the that the market needs them; the possible. The mill has been fairly company's tugs. One of these tugs 2's, 21/2's, and the 10's made for swamped with orders; sometimes was built here in Salem, last year; six cans to the box. There are it has taken a week or ten days to it is a craft 40 feet long, and is many other kinds of more or less fill car orders that should be filled rated as an exceptionally capable standard boxes, such as cases for boat. The company also owns condensed milk, of which the Spaulding company has made cialty of stock foods, mixed sciencountless thousands; last year tifically, so as to meet specific lem after a service on the river they made 75,000 apple boxes, and stock needs. One of the secrets of The installation of grates for crates for picking loganberries. burning only "hog" fuel in the The Japanese gardeners of Mar- the selection of proper foods. An Spaulding mills, marks the last ion county, out in the Lake Labstep in the complete utilization of ish section, bought 25,000 celery crates: the broccoli growers to demonstrate these stock foods. bought 35,000 crates. The smelt While it is not claimed that propposition of the sawdust from the fisheries at Kelso, up on the Cowbig mills was a serious, sometimes litz river where the terrible bridge almost a desperate problem. Saw- disaster occurred a few weeks ago, lieve from the responsibility for dust piles become a constant fire bought 51,000 boxes, each to hold menace. But now it is all fed 50 pounds of smelts for shipping. These are but a few of the interwood, the waste, the irregular esting market sources for Salem-

> All the box stock is of course Oregon grown timber. Much hemever, is the box wood for many

other great industry, ranking with The magnitude of the box in- other separate factories in magdustry might surprise many nitude. The company has work-Statesman readers. There is ed steadily to develop this higher

that can do the work. The com- gon, for the higher grade table cently adopted a carton service the local payroll partly because pany does mill work, interior work flours; much more of this wheat for all their specialty table prod- of the certain larger deriand for to the most elaborate specifica- than is used of the local grain for ucts-farina, pancake flour, gra- the improved packages. tions, equal to anything on the counters, finishings of every kind made of wood, are turned out from the well-equipped

The Cherry City mills have re- be filled from the mill, increasing year.

flour purposes. Occasionally a ham and a long line of cereals. About 15 employes are on the car of flour is exported to the These used to be put out in sacks; Cherry City mill payroll all Orient or elsewhere by water; which are easy to fill, but are through the year; sometimes he though most of the Salem flour far less sanitary, and less desira- number is considerably larger; product is sold within the state of ble to handle either in the store The company does a business of or in the home. The cartons will more than half a million dollars a

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FLOUR MILL PROSPERS

Cherry City Plant Prospers During Year Just Passed

The year 1922 has been one of the best in the history of the milling industry of the Willamete valley. The grain crops were not of exceptional, or perhaps of even average quantity; but the business of milling has grown almost daily in magnitude.

This explains the reason for the Cherry City Milling company's doubling' its grinding plant, and within a day.

The company is making a speone order alone for 20,000 field profitable stock raising, especially dairying and poultry raising, is expert field man is maintained by the Cherry City mills to study and er food selection will meet every need of the stock grower and reproper breeding and care, the food selection is vitally important. Some truly astonishing results have been achieved, under the same care, by the substitution of specialized stock foods for a less scientific system of feeding.

All the wheat raised in the valley is soft wheat; it is used mostly for the pastry flours, and the residue goes into the various stock foods. Hard wheat is shipped in from Montana, Idaho, eastern Ore-

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