WEATHER GAUGERS. THERMOMETERS ARE MANUFAC-
TURED WITH GREAT CARE. They Are Made Very Acourately, and
Thoogh Quickly, Pase Through Nine Thongh Quickly, Fase Thronigh Ni
toen Palso of Hands-The Difior
Proceses of the Instraments. The malcing of a thermometer may be ither a delicate scientific operation, mer
ne of the simplest tasks of the skilled nechanic, according to the sort of theraometer made. With the extremely sensitive and minutely accurate instruare is taken, and they are kept in stock cmpared and recompared with instrnBut so much time cannot be spent over he comparatively cheap thermponteters My, thongh always carefully. That The
The veratized within a fow years that the very ohespest thermometer should not
rary more than a fraction of a degree rom the correct point. Whether the thermometer is to be or it is to be mounted in a frame of ood, pressed tin or brass, the process enerally used for scientifio instruments, ut most makers prefer aleohol, because
is cheaper. The alcohol is eolored red with
fade,
The th abes in long stripm from the glass faccories, The glassblower on the premises
cuts these tubes to and with tubes to the proper lemisths,
nas jet and blowpipe makes the bulb on the lower end The make bulbs
are then filled with colored alco On tubes stand for colored alcohol,
On the four houn.
ollowing day another wor et nitils the coch bullo in turn turnerer a a gas soes, entirely fills the tube the. It the hand of then
Slower. Ho closes the upper glass arns the tip backward to make eno ane lit tabe in place in the frame. The tubarking the tubrs. reads of them, perinaps thousands, are gins. There are no marks whatever on
the tabe, and the first guide mark to be made is the freezing point, 39 legs,
Fahrenheit. This is found by plunging
the bulbs into melting snow he bulbs into melting snow. No other
thermometer is needed for a guide, for melting snow gives invariably the exact
freezing point. This is an unfoling for any point. Thismis is an unfailing test
may be suspected. not alwaspected. But moese accuracy
be sumw in
had, and a little ma chine resembling a sausage grinder is
brought into use. This machine shaves a block of ice into particles, which
swer the purpose as well as sinow.
When When the bulbs have been long enough
theme melting snow a workman takes
them one by one from their icy bathi.
seizing each so that his thumb nail
 perceptible mark heon the a slassarcely
fine file, and goes on to the nith a

 A standard constantly at at deags.
the filther the inside of thermometer attached to to
temperature of shows that the

 plied with these guidee marks, each-
39 degs. from the next. A small tab its number is written-for, owing to un un avoidable variations in the thwing to un
tabe, each one varies slightly from the With its individnality cises. With its individnality thess established
the tabe goes into the hands of a marle-
er, who fits its bulb and er, who fits its bulb, and hook a manto the
frame it is to cocupy, and makes slight scratches on the frame and makes correspos slinght to
the 32. 64 and 96 degree marks on the ave. The frame has a number corre sponding with the number of the tube,
and the tube is laid away in a rack amid The frame, whether it be wood, tin
or brass, goes to the gauging room, or brass, goes to the gauging room,
where it tis laia uyon a steeply sloping a thermometer of that size. marked for with the marks markn must the table. If they with the marks upon the table. If they
do not, the error in marking is detected
and the frame is sent back for correc nd the frame is sent back for correc
tion.
A long, straight bar of wood or metal the lower right hand corner to the upper for the lower right hand corner to the upper
eft hand corner. On the right this rests in apon a patchet, which on tets it it hascend it
no descend only one notch at a time hat notch marks the exact distance of
3degs. With the three made for a basis the markrer could hardly
malke a mistake in the Case are all made made upon the if frame or netric pen and India ink if the frame is
of wood, and with Metal. The towe bearing thes if it it is of
ing number is next attechend to ag number is next attached to the frame,
and the thermometer is reay for the
narket without further teasting some
 rainary thermometer manufacture the
nands of nineteen work through the hom are often giris workimen, hat ofmen. Some
of the larger concerns in win York produce several hundred thousand tooks closely, the tinyer may sile secratch if he the glase at 39,64 and 96 degree marks -or ero ube different pointa. -New York mak-


Wicked Boys in Air.
Some bad boys climbed to the top of a
charch steelo in Loo Angeles the other
low and pelted passers ing the streets be
low with pigeons eggs that they found
there in largo quantities. They were out
of reach and enjoged thesp. thoroughty
untila policeman mounted the belfry
and took them in charge.-San Francisco
Call.

## Old People.

 $\because=\square$






## Joy's soanamanalita


 concern that the undersigned partners
doing business under the firm name of
E. Jacobson \& Co., at Do

 name with E. Jacobsen.
Dated Dalles City, Mareh 12,1892,
J. W. Cospos,
E. Jaconsen.

## nomice

To whom it may concern: Notice
hereby given that the undersigned, ha
ing this day sold his interest in partnerehip doing business under firm name of E. Jacobsen \& Co., will
not be responsible for any indebtedness
in the name of said firm from and after thig date.
Dalles City, Oregon, March 12th, 1892
J. W. Cospos.



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