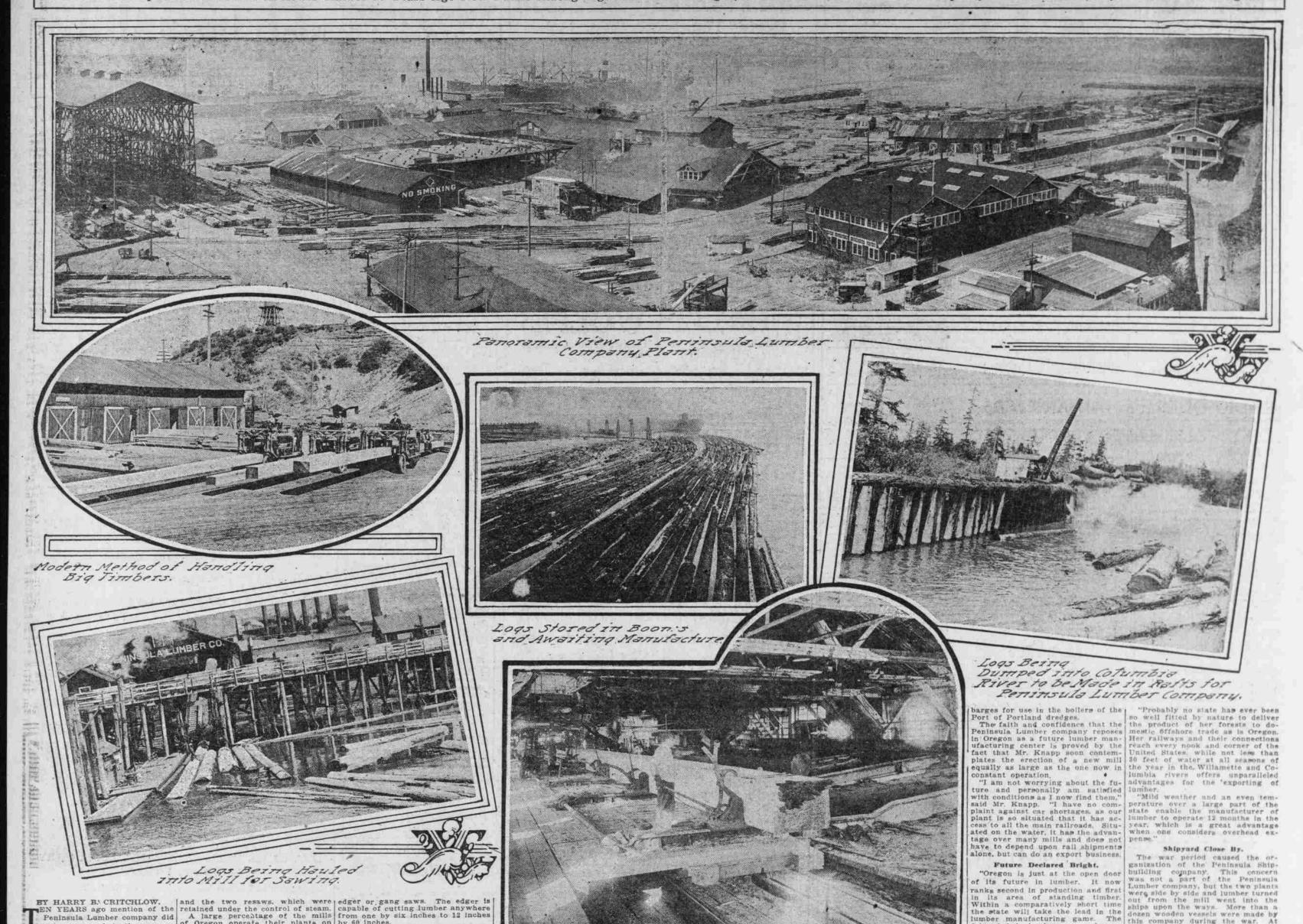
# THE PENINSULA LUMBER COMPANY PLANS MORE EXPANSION

Concern Which Operated Small Mill on Lower Harbor 10 Years Ago Now Ranks Among Big Industries of Oregon, and Intends to Double Present Capacity in Near Future, Says President and Organizer.



citizen of Portland. He knew that the concern owned and operated a small mill on the east side of the velfare of the community.

Today the situation is quite and modern plant, is manufacturing 250,000 feet of lumber daily, is exporting to both domestic and foreign trade, and is keeping constantly at work hundreds of employes. Within two years it will mean twice as much to the city as it does today. for plans have already been drawn modern mill just below the one now

### Double Output Wanted.

This plant, according to F. C. market that season, due to building Knapp, president of the Peninsula campaigns, would be for high-grade Knapp, president of the Peninsula Campaigns, would be for high-grade materials.

250,000 feet of lumber each eighthour shift, and will double the present output of the company. If lumber conditions continue to impart conditions continue to the continue to th lumber conditions continue to im-needs of our customers. The next prove in the future as they have season we might be logging timbers. prove in the future as they have during the past few months, the two mills, running double shifts, will be placing on the market would be for common lumber. Now, since we have been buying logs in the open market, we can take what we choose. If we want high-grade logs for high-grade lumber company. Then been supported a little 3000-feet an hour mill on the present site of the peninsula Lumber company. Then pany of Ashland, Wis., which purchase those logs that will make chased the plant and in a short the best squares. "Our plant has been made so that "Our plant has been made so that "Our plant has been made so that "The fact of the purchase fine increased the output to 10,000 feet an hour. This concern, of it eaters to all markets. The fact two hospitals for most of its hospitals for most of its hospitals service.

The Good Samaritan owes its conmill until 1914, when it was closed the export dock permits the loading

organized the Peninsula Lumbe company of Oregon, purchased the assets of the old company and

BY HARRY B. CRITCHLOW. and the two resaws, which were edger or gang saws. The edger is EN YEARS ago mention of the retained under the control of steam. capable of cutting lumber anywhere Peninsula Lumber company did not mean much to the average of the mills of Oregon operate their plants on by 60 inches.

A large percentage of the mills from one by six inches to 12 inches by 60 inches.

Part of the cants that leave the concern owned and operated a company. All logs used by this which consists of 42 saws two feet all mill on the east side of the

Into Mill for Sawing.

Logs Berng Hauled

control of the Peninsula Lumber made into lengths sul company of Wisconsin-did its own manufacture of laths. different. The Peninsula Lumber logging. Camps were operated at company, through its almost new and modern plant, is manufacturing when Mr. Knapp reorganized the plant and became the president, he abandoned the idea of doing his own logging and started purchasing

from independent concerns.
"We found in logging that we could not always find timber that was adapted to our needs," said Mr. Knapp a few days ago, "One season we would run into timber that was suitable only for the manufacture of common grades of lumber. Ten market that season, due to building

The logs are purchased down the Columbia and made into rafts. River munity who are brought in touch

city's lower harbor, but did not classify the institution as one of real importance to the financial concern—at that time under the apart, and the slabs cut by this are

A Big Timber Being Reduced by the Head Rig.

apart, and the slabs cut by this are made into lengths suitable for the manufacture of laths.

Lumber Soried Next.

When the lumber has passed through the mill and has been sawed into proper lengths, it passes upon the sorting tables, which are approximately 300 feet in length.

There it is graded according to dimensions and quality, is placed upon

The planers, matchers and sizers

Tagart, and the slabs cut by this are manufacture of the propor the divided as one of the big plants sively to the domestic trade of the regarded as one of the big plants sively to the domestic introcased its operations until it is sively to the domestic introcased its operations until it is sively to the domestic introcased its operations until it is sively to the domestic introcased its operations until into intensions and the slabs of the mill are manufacture of lumber company of the city takes of th

for many years to come.

The world's lumber markets are the markets of Oregon. The rail mills of eastern Oregon and the Wilstamette valley cater almost exclusively to the domestic trade of the United States, reaching that trade via every transcontinental line. The mills from Fortland to the sea have a mixed domestic rail, domestic rail, domestic month. In addition to this, it is preparatively additionally the company of the city. It employs a large mumber of men and its payroll runs into thousands of dollars each month. In addition to this, it is preparatively addition to this, it is preparatively and the concern is engaging in building in a small way.

him in soliciting help for the hospital from friends and relatives.

In 1882 a bed was endowed in memory of H. Rodney Morris, son of Bishop Morris, who lost his life in the value attempt to save others.

Another bed was endowed in memory of Mary and Lewis Flanders, correctly of Mary and Lewis Flanders, exceptioned of Mary and Lewis Flanders. Another of Mary and Lewis Flanders, exceptioned of Mary and Lewis Flanders, and the east and a friend of Eishop Morris.

In 1891 augusticated in his memory of the children the gifts of the children for a third cot, and the bishop, at a loss for a name, stated it should be called child's cot No. 3 until he east part of this year. The above represents only a portion of the gifts of citizens of Portional and it has remained thus designated ever since.

In 1910 two sifts were combined

In 1918 a bed was endowed in memory of Marie Louise Flanders, widow of Captain Flanders, before referred to.

referred to.

In 1921 a bed was endowed in memory of Benjamin I. Cohen and his wife. Mr. Cohen was one of our respected citizens and president

couragement to the trustees and hospital officials. All who have con-tributed no doubt feel that they could not have made a better investment, as the work done by hospital is vitally necessary to the city's health and efficiency.

### ROADS COST \$350,000,000

Federal Aid Builds 46,000 Miles of New Highways.

The \$350,000,000 appropriated by congress as federal aid in conjunction with state funds will result in the construction of about 46,000 miles of road, says the bureau of public roads of the United States department of agriculture. This mileage would parallel the railroad

The first act of the new company and made into rafe, River was to remodel the plant, It then put in an export dock 100 feet in memory of 100 with search was to remodel the plant, It then put in an export dock 100 feet in length of its kind in the entire country. Also the company acquired additional formation the company acquired additional formation the company acquired additional formation between the company acquired additional formation the company acquired additional formation the company acquired additional formation between the compan

## MANY ENDOWMENTS COVER GOOD SAMARITAN BEDS

Members of Public-spirited Pioneer Portland Families Aid Hospital and Give Needed Assistance.

BY RODNEY L. GLISAN

merchants, erected in his memory TT is difficult to estimate the the brick building facing Twenty

merchants, erected in his memory the brick building facing Twenty-the brick building facing Twenty-third street, the first unit of the larger permanent hospital.

In 1905 the heirs of Captain John H. and Caroline Couch completed the memorial surgesy in the upper northwest corner of the west wing. The hospital is located in the Couch claim. In 1908 the center or adminstration portion of the hospital was istration portion of the hospital was addition lying between the Lownsplacing on the market would be the daily, in 1903 Cone Brothers as little 2006-feet all, but of the present site of the present site of the present site of the present site of the plant and in a short the plant and in a short ressed the output to 15,000 as hour. This concern, of a hour this correct to all markets. The fact the six squares' the short serious calamity, as hour. This concern, of a hour of the contributed by the six squares' the concern, of any squared the contributed by the strain of the contributed by the strain of the contributed and couch claims in the center of the west wing.

Our plant has been made so that it exters to all markets. The fact that all transcontinental railroads the city has depended upon these that all transcontinental railroads are adjacent to our plant and that transcontinental railroads the cuty to the city has depended upon these that all transcontinental railroads are adjacent to our plant and that the city has depended upon these the contributed by the short of the city.

The Good Samaritan owes its concern, of the contributed by the short of the city has depended upon these than the city has depended in the court of the west wing.

The Good Samaritan owes its concern, of the west wing.

The Good Samaritan owes its concern of the west wing.

The hospital is located in the Court of the hospital and was deeply approach of the death of the hospital and was deeply and of the city.

Another bed was endowed in memory of Grace Charlotte Stark, sister of Charlotte Stark, who plated an addition lying between the Lowns dailed the city has definitely provided the contributed by the stark, who plated an designan years later Mr. Knapp of the largest ships, gives us the opportunity to sell to all markets."

The Good Samaritan owes its concompleted in memory of Dr. Rodney tinued existence and its growing opportunity to sell to all markets."

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The Good Samaritan owes its concompleted in memory of Dr. Rodney tinued existence and its growing opportunity to sell to all markets."

Another bed was endowed in memory of Maria E. Bilanchard, a resident in the east and a friend of children of Captain Flanders. Another bed was endowed in memory of S. Morris Waln of Philadelphia, a relative of Bishop Morris.

The British consulate endowed a bed originally called the British vice-consulate bed originally called the British were on hand for another bad called to come into existence.

Glisan and his son. Dr. Clarence Glisan, Dr. Glisan being one of the ploneer physicians and greatly interested in the hospital.

In 1910 the men's ward was completed in memory of Captain George
H. Flanders and his son, John C. Fianders, another ploneer. In 1910 a memorial lectern was furnished for use in the chapel, the glisof the lister of the Brooke heirs, the latter one of the Brooke

lumber manufacturing game. The fair-minded lumberman welcomes the signing of the armistice the all manufacturers to this state-building of ships was practically discontinued, but now the concern