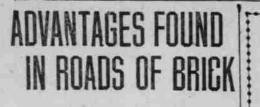
# THE SUNDAY OREGONIAN, PORTLAND, SEPTEMBER 26, 1915.



Agricultural Department in Bulletin Shows How Cost Is Regulated.

# HIGHWAY BED BIG FACTOR

Rapid Increase of New Type of Road Is Noted Throughout Country. Easy Traction, Durability and Maintenance Are Favorable.

WASHINGTON, D. C., Sept. 25 .- A rapid increase in the mileage of vitri-fied brick roads in this country is predicted in a new bulletin of the United States Department of Agriculture. Such roads, it is said, possess three distinct

advantages. First, they are durable under all traffic conditions; second, they afford casy traction and moderately good foothold for horses; and third, they are easy to maintain and keep clean. On the other hand, they are unques-tionably expendive to construct and the tionably expensive to construct and the effort to reduce the high first cost fre-quently results in inferior construction and consequent defects.

#### Local Conditions Affect Cost.

The cost of a brick pavement depends so much upon so many variable factors such as the locality, freight rates and the distance from brick kins that it is not possible to make any definite esti-

The cost of the rough grading, how-The cost of the rough grading, how-ever, should be considered entirely apart from the cost of the pavement, for the grading would have to be done no matter what kind of a road was to be built. Excluding this item, bulletin 246, already mentioned, furnishes the following formula as a rough guide for the probable expense of a brick road with a six-inch concrete foundation and suitable grades: Cost per square yard, 1.30 L, 213 C, 138 S, 157 A, 040 B. Delivery of Materials Assumed.

Delivery of Materials Assumed.

In this formula C equals cost of ce-ment a barrel. S equals cost of sand ment a barrel. S equals cost of sand a cubic yard. A equals cost of coarse aggregate a cubic yard. B equals cost of paving bricks for 1000, and L equals cost of labor an hour. Thus, if labor costs 25 cents an hour. The labor cost a square yard of pavement will be 1.93 times 25 cents, or 48.25 cents. The cost of the cement a square yard will be .213 times the price of a barrel and so on with the other items. It is assumed in this formula that all materials are delivered on the work.

materials are delivered on the work. About 10 per cent should be allowed for wear on tools and machinery, and for every inch subtracted or added to the thickness of the foundation there will be a corresponding difference of  $\delta$  to 12 cents per square yard.

#### Uniformity in Size Is Necessity.

Not a few of the automobile dealers Paving bricks should be uniform in ze, reasonably perfect in shape, tough order to resist crushing, hard in plaining that they cannot get deliveries order to resist abrasion, and uniformly from the factories. Most of them blame

order to resist abrasion, and uniformly graded in order that the pavement may wear evenly. With good paving brick, the crush-ing strength varies from 10,000 pounds to 20,000 pounds a square inch when the load is applied uniformly over the ontire top surface of the test specimen. In use, however, paving brick is sel-dom called upon to withstand a pres-sure of over 2000 pounds to the square inch so that this factor is not one of great importance. A more important test is known as the rattler or abrasion test. In this

the rattler or abrasion test. In this the bricks are subjected to destructive influences similar to those encountered in actual service, and the effects re-semble those which traffic may be ex-pected to produce upon the completed pavement. rials.



#### JESS WILLARD SOON AFTER BUYING A COLE EIGHT.

Jess Willard, world's champion, broke another record in the purchase of an automobile. Just 20 min-utes after he jumped into a big Cole Eight, the company had a roll of bills that represented the price of the car, and a telegram was on the way to Los Angeles to the local Cole dealer to deliver an "Eight" to Mrs. Willard. This all happened at Indianapolis, during the stay in that city of the "101 Wild West Show," with which Willard is now connected.

more than holds its own with seven and eight. However, the principal increase in business occurs in Multhomah Coun-ILLS ARE LAID TO WAR ty, where the automobile trade has been the most active in demonstrat-ing new cars. Here we find the fig-ure increasing from 188 to 257, an in-WITH BIG DEMAND. crease of 69 cars. Commercial car business shows a loss, dropping from 16 cars, for 30 days ending August 15, to 12 cars for the same period ending September 15. **Commodity Manufacturers Get** Materials From Auto Men. Only Two Doors and Can Be Entirely Closed In. YELLOWSTONE RULES PLEASE PACKARD PRICE TO RISE "The increasing announcements of Assistant Secretary of State Proposes Auto Tour of Parks. HELENA. Mont. Sept. 25.—According to Stephen T. Mather, assistant Sec-retary of the Interior, who passed through Helena en route to Glacier Park, the regulations governing auto-mobiles in Yellowstone National Fark worked smoothly this year. The num-ber of visitors to the Yellowstone Park this year was more than double that Forces That Keep on Lookout for Needed Supplies Are Doubled great forward step in automobile body design is perhaps timely. "In May, 1914, the Klasels introduced for the first time in America the tourat Many Factories in East. Carbon Steel Cost Jumps. this year was more than double that of 1914.

road Bridge.

of 1914. The total last year was 20.088 and this year 47.368. The larger number of tourists went into the park over the Oregon Short Line, the entries via Yel-lowstone being 29.992. The number of machines entering the park was 904, carrying 3342 passengers. Mr. Mather said he would take up with the Amer-ican Automobile Association when he returned to the East the question of having a large party of Eostern auto tourists visit all the National Parks next year. The plan is to visit those in Colorado first, then north to the Yel-lowstone and Glacier and west to the coast.

the industry as well as the public at large. "It kept the Kissel plant running during the usually lean ABERDEEN, Wash., Sept. 25 .- (Spedal)-After several years of agitation for a hard surface inter-city highway, Aberdeen and Hoquiam will be con-nected with such a roadway Monday. nected with such a roadway Monday. This will be made possible by the com-pletion of the Washington-strest pave-ment work, which has been going on here for the past month. The job em-braces seven blocks of paving. A gravel roadway was built a mile and a half of the way six months ago. The Hoquiam half of the road has been completed for some time. This road forms a part of the Olympic Highway.

KISSEL "ALL-YEAR CAR" MEETS Machine Has Divided Front Seat and

so-called convertible cars justify the prediction of last Winter that Kissel's invention, the 'All-Year Car,' would be generally imitated," says H. C. Skinner, manager of the Pacific Kissel Kar branch. "Therefore, a review of that

ing body design known as the corridor ing body design known as the corridor car, a car with a divided front seat and only two entrance doors. The favorable reception of this two-door design sug-gested the 'All-Year Car,' a plan scarce-ly feasible in connection with a four-door touring body, because of the necessarily makeshift appearance of the forward part of the car with the top attached. "The 'All-Year Car,' which is now an

"The 'All-Year Car,' which is now an established Kissel trade name, was first announced in August, 1914, and deliv-eries began almost immediately afterwards. It was an instantaneous suc-cess and constantly grew in favor un-til, at both New York and Chicago last

Winter, it was one of the most widely discussed features of the big National automobile shows, among members of



# The Distinguishing Marks of a Distinguished Motor Car

No other car is so easily distinguished as a Chalmers Six-40 because no other car is so distinguished,

Only one other American car has fenders like it-and its price is \$5000. There is no other radiator that has just the Chalmers' fine lines-so high and narrow and distinctive.

CHALMERS bodies are neither sprayed, dipped nor baked. Twentyone operations are required to bring them up to Chalmers "Quality First" standards.

No Car Has Better Finish Chalmers finish is superfine "coach"

work and no car can have better.

The body is carefully prepared for the finish by the process known as sand-blasting. The colors are then laid on by men who have mastered the artistic possibilities of paint.

## **Comfortable as Any Priced Car**

No car at any price can be more comfortable than the Chalmers Six-40.

The rear springs are of special vanadium steel construction and are 57 inches longthe longest springs on any car in the world at the price.

But springs alone will not give comfort in a motor car; neither will upholstery. It takes just as much thought and manufacturing skill to build comfort into a car as it does to make it mechanically perfect.

The Chalmers "Six-40" seven-passenger model is a big, luxurious car, roomy enough for seven grown-ups to lean back and ride at ease. It is as comfortable as your favorite arm chair.

The deep seats which are upholstered in leather and the deep side-walls furnish a support for the body that eliminates all

strain and fatigue from motoring. Unusually wide doors enable people to step into this car easily without having to turn sideways.

# The Pride of Distinction

There is a certain pride of distinctiveness in the ownership of your Chalmers Six-40.

You have the consciousness of being well groomed—your car's apparel is of the best weave and fabric. The prestige of rank and accepted style surrounds it.

#### 20% More Power

The powerful valve-in-head motor is the same type with which DePalma's and Resta's \$20,000 racers were equipped when they won the Indianapolis and Chicago races at the undreamed of averages of 90, 98 and 102 miles an hour.

The performance of this motor is simply marvelous. It is the "20 per cent more power motor"—the motor all Europe was using when the war stopped operations there.

It has the pull of a locomotive-a giant's strength in a man's body.

It is "trigger-quick" and gets away like a racer.

It is always eagerly pulling, like a highstrung setter on the leash.

The only comparisons ever made with Chalmers cars are made with higher priced cars—either foreign or American. And this is espe-cially true of the Chalmers Six-40 New Service to Owners Every Chalmens dealer new gions to every bayer of a Chalmens cas a Sensice Coupon Book, each coupon good for a definite amount of ser-vice redeemable at any Chalmen at \$1350-the lowest price at which Chalmens Quality has ever

The Chalmers Club Every Chaimers owner is invited to join the Chaimers Club. Every member receives regularly without charge "The Chalmers Clubmen", and a membership card commend-ing the anner to the countestes of Chalmen memoration

### Loss in Weight Ascertnined.

Price of Packards to Rise. Briefly the test consists of inclosing dried bricks in a steel barrel in Frank C. Riggs, distributor for the Packard, received an announcement last week that the price on the new Packwhich there are also placed a number of cast-iron spheres. Ten of these spheres weigh each seven and one-half ards would be raised between \$150 and \$200 and that it might go even higher. This increased price is made necessary. pounds. Enough smaller ones weigh-ing a little less than a pound are added to make the total weight approximate-ly 300 pounds. The barrel is then re-terials have jumped "sky high." terials have jumped "sky high." "They report that carbon steel has

volved at the rate of 30 revolutions a minute for an hour. "They report that carbon sized has gone up \$4 a ton and that brass and copper have jumped correspondingly." said E. J. Clark, vice-president of the Frank C. Riggs Company. "The cost of good paving brick will lose from 18 to 24 per cent of its weight. In drawing up specifications for the brick to be used on any road, it is, however, desirable to specify the mini-mum as well as the maximum loss of weight which a sample may sustain in volved at the rate of 30 revolutions a

weight which a sample may sustain in order to prevent too great a difference between the softest brick that is ac-ceptable and the hardest that may be upplied. The regular Packard '12' demon-

Supplied

"The regular Packard '12' demon-strator is due to leave the factory today for Portland. The first Twin-Six cars

Road Bed Character Important. Equally important with the character of the brick is the character of the road bed on which it is to be laid. The out of the regular factory production were shipped from the Packard plant in Detroit Wednesday of last week. The fact that the entire factory has seen four essentials for the road bed are thorough drainage, fir. ness, uniform-ity in grade and cross section, and ade-quate shoulders. Where the first can rearranged to handle an enormously in-creased production in accordance with new standards of scientific manage-

quate shoulders. Where the first can be obtained in no other way it may be necessary to lift the road considerably above the surrounding land. Firmness is secured, if the road has been prop-erly drained, by making certain that the road bed is thoroughly compact. The subgrade must be repeatedly rolled and reshaped until the desired grade is secured. the regular factory production, have rolled up a total of more than 150,000 is secured. miles."

The shoulders should never be less than four feet wide and not infrequent-ly one is made sufficiently wide to form an earth roadway parallel to the brick pavement. Strong, desirable clurbing is neces-

Strong, desirable clurbing is neces-sary for all brick pavements in order to prevent the marginal brick from be-coming displaced, which event would result in deterioration, finally spread-ing over the entire pavement. Prop-erly constructed curbing, on the other hand, holds the bricks together and en-ables them to present a combined re-sistance. Portland cement and stone are probably the best materials to use.

MANY NEW CHASSIS ARE OUT

MANY NEW CHASSIS ARE OUT Cantilever Spring Shows Growth, While Others Revert to Type. "Approximately a total of 100 dif-ferent chassis models will be produced by American makers of motorcars dur-ing 1916." says E. V. Hartford, presi-dent of the Hartford Suspension Com-pany, makers of the well-known Hart-ford Shoek Absorber. "These models already shown away in advance of the coming shows, reveal their mechanicat tendencies in many ways. "Of course it goes without saying that, taking these 190 1916 chassis, the semi-elliptic front spring is used on tendencies in semi-elliptic front spring is used on

These figures reliate to the modules to the module of the module of the modules of the first time. This increase is no come from the to is the edge of the first time. This increase is no come from the to is the edge of the first time. This increase is no come from the to is the edge of the first time. This increase is no come from the to is the edge of the first time. This increase is no come from the to is the edge of the first time. This increase is no come from the to is the edge of the first time. This is the edge of the first time of the first time. This is the edge of the first time of the first time. This is the edge of the first time of the first time of the first time. This is the edge of the first time of the fir

828 AUTOS REGISTERED

GAIN SHOWN IN STATE FOR 30-DAY PERIOD.

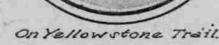
Eastern Oregon Countles Make Biggest Increase Between August 15 and September 15.





In Glacier National

Park



aun

On the Road Fixed



Permanence is Big Factor. "Second in importance is the advan-tage of permanence. By running the clutch in oil, the Maxwell engineers are able to dispense with the leather facing usually used in cone clutches, and have substituted an almost in-destructible plece of anti-friction fabric. This fabric is heavily im-pregnated with asbestos and cannot be burned out. Relieved of the fear of burning leather, the clover driver much greater distances. "There are many reasons for this. The big tire companies of the country have succeeded in large measure in

Paraffine Base,

Open Day and Night, at Same Price.

Stanley Garage and **Machine Works** 14th and Burnside

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