Riggs Will Wage Lively War to Abolish Disgraceful Stretch of Road.

IS STILL NEEDED

way Will Afford Direct Route Between Portland and Valley Towns.

Improvement of Short Piece of High-

With men at the helm who are be ing spurred on by an enthusiasm that presages auccess, the new campaign for subscriptions to the Rex-Tigardville road fund promises to be one of the shortest and most effective efforts that has been made in behalf of the movement for better highways in Ore-

Frank C. Riggs, president of the Ro-tary Club and one of the state's most active good roads advocates, will have direct charge of the campaign Mr. Riggs has been elected to the board of governors of the Yambill Commercial and Auto Clubs' Good Roads Association, which organization has fathered the move for a new road between Rex and Theardville. and Tigardville.

Estimates made after a thorough investigation place the coat of the work at approximately \$16,000, It is figured at approximately \$15,000. It is figured that the eight miles of highway can be turned from a treacherous mud and dust hole into a fine nine-foot macadam road for that amount. There already has been subscribed \$6884.50 and \$2575.50 has been collected and spont. It now remains for General Riggs and his lieutenants to collect \$12,624.5 \$5269 of which has been subscribed.

Riggs Succeeds Waggouer. In taking up the active direction of the subscription campaign Mr. Riggs relieves George E. Waggoner, president of the association, of this work. Mr. Waggoner has bandled the work since it was started and it was largely through his efforts and those of J. C. Alasworth, president of the United States National Bank, that the \$6551.00 as subscribed.

as subscribed.

As a starter, Manager Riggs has pre-pared a statement that will be mailed to all motorists and business men. Con-tained in the circular are the following

Statements, The Rex-Tigardville road is an sight-mile stretch of impossible and almost impassable road forming the main gateway to Yamhill County and the Willamette Valley via the west side road to Salem. This road is located on the edge of Washington county.

New Road Being Bullt.

The roads from Portland to the Washington County line are finely improved. Portland now is spending thousands of dollars in cutting a new boulevard on the side of the hills, which will connect with the already improved road to the county line, makone of the finest drives in the

The roads in Yambili county beyon-The roads in Yamhili county beyond the miscrable highway in question are well improved and passable at any time of the year. This short stretch makes them inaccessible from Portland, except for a few months in the Summer, when the Rex-Tigardville section is so dusty as to make it a disagreeable feature of an otherwise pleasant trip. pleasant trip.

pected to improve this road, which leads to none of its towns or market places, but passes through a rough and thinly-settled section of that county. The County Court of that county has made a liberal subscription under the conditions that exist and may assist further. It is a matter that interests Portland more than Washington County and Portland must provide the funds to complete the work.

\$9684.50 Is Subscribed.

ganized the Yambili Commercial and Auto Clubs' Good Roads Association for the purpose of assisting Washington County to grade and rock this read, it being estimated that \$2500 per mile, or a total of \$15,000, would complete

"By hard work the following amounts have been secured by public subscrip-

in Sherwood in McMinaville, Dayton, Rex Total received by public subscrip-

scribed \$3000, making a total of \$9684.50, which means that there must still be raised about \$6500 to complete

"Of the above sum \$3375,50, or about half that subscribed, has been collected and the greater part of it spent on grading about two and one-half miles and rocking about three-quarters of a mile, installing machinery and purchasg of tools, etc., before work was opped last Fall on account of bad suther. There are no salaries being paid to anyone connected with the work other than the wages for actual work that is being put in on the road. Ald of Convicts Promised.

If a sufficient amount can be assured to complete this work successfully, we have assurances of assistance from Governor West in providing convicts to assist in the work, which will permit of a better road being built than otherwise.

"It will open up and make available for use thousands of acres of beautiful country that without this road will not be attractive to the land buyer and homesceker.

"Development of this rich territory

ACTIVE CAMPAIGN STARTED TO COLLECT MONEY NECESSARY TO COMPLETE IMPROVEMENT OF REX-TIGARDVILLE ROAD.



Map shows direct benefit merchants of Portland would receive by improving the eight miles of bad road between Rex and Tigardville. It would mean a direct route to this city from all Willamette Valley towns shown on the map. The inked part of the road is the only portlon not in good condition.

have made large donations, some going as high as \$250.

In sending subscriptions to the fund, checks should be made payable to J. C. Alasworth, president United States National Bank, Fortland.

All disbursements will be made through the office of William Whitfield & Co. public accountants.

Macadam Center Planned.

Grading work has been resumed There is less than seven miles to be graded. This will be done immediately, giving a fine dirt road for early Summer travel: The epreading of crushed rock will be started June 1. The road will be 20 feet wide from ditch to ditch. The aim of the men directing the work is to build a macadam surface nine feet wide. This can be done with \$15,000 with the aid of convict labor.

President Waggoner has secured the promise of the County Court of Yam-hill County to put a top dressing on the road connecting with the Rex-Tigardville stretch and ending at the

Tigardville stretch and ending at the Polk County line.
Roads beyond Rex are said to be in first-class condition. A permanent road from Yaquina Bay to Falls City is being built. When this and the Rex-Tigardville work is completed Portland motorists will have the opportunity of making a tour from this city to Yaquina Bay and return in a day. This is considered one of the most delightful trips in Oregon when made over good roads.

#### DOOM OF CUT-OUT NEAR

WAR AGAINST NOISY DRIVING BRINGS RESULTS.

Evidence Given to Prove That Use of Device on Good Car Is Not Necessary,

The automobile muffler cut-out is

After a buttle that has lasted for years, a battle in which sanity and "About eight months ago the good sportmanship have been arrayed road enthusiasts of Yamhill County or against ignorance and intolerance, a large number of cities and communities have passed laws which prohibit, either for the entire day or that part between darkness and dawn, the unclessly noisy tactics of the cut-out fiend.

London has taken the lead, and Eu-

rope is falling into line. New York's aldermen have some prohibitive legislation before them which will probably

That such laws will become general in a very short time is the hope of a large and powerful element in the au-tomobile industry. Thoughtful men know that the cause of motoring is often hurt by the malicious driver who takes huge delight in making his car roar at pedestrians on crowded cross-ings and tears through residence districts at night like a raging jugger-

There has always been argument over the advisability of equipping cars with cut-outs. Some manufacturers have refused to install such an appliance, maintaining that there is no need for it in a car with a well-designed si-lencer. Others usert that their cars require a cut-out at times, in order to avoid stalling the motor. To a great extent the differences appear to be in design. That cars can be built to do design. all their work satisfactorily and quiet-ly has been proven by the Studebaker Corporation and the Packard Motor Car Company. The E-M-F "36," Flanders "20," and all types of Packards are marketed without cut-out equipment. It is also networthy that these cars have attained wide fame for their quiet qualities, a result, perhaps, of the fact that the cars never exhaust expent

that the cars never exhaust except through the muffler.

In view of the prevailing variety of opinion, the Automobile Club of America recently decided to make a series of systematic experiments which would firmly establish the facts in the case.

"Development of this rich territory will mean more business for everyone it is the country districts around Portiand that must be developed if our city is to continue to grow in future years as it has in the past five years.

Road Means Much to Autofsts.

"The improvement of the road will open up some 1200 miles of road in the Willamette Valley, making it accessible in Winter as well as Summer. It will provide a beautiful ride to Salem and the Willamette Valley over good roads instead of through dust or mud.

"It will provide beautiful trips into Ysmbill County and into the seaside resorts of Newport, Bayocean and Yaquina Bay.

"It will provide splendid opportuncial of the club members and their chauffeurs, Professor Hotton plainty proved that a motor develops just as much power when muffled as when exhausting direct from the cylinders. Test after test was made from the platform, at motor speeds both high and low, and with the same result. There was a narrow range of medium motor speed where the unmuffled motor semed to develop a fraction more power, but this advantage vanished as the speed grew greater or less.

"It will provide splendid opportuncial or stabilish the facts in the case. The results were embodied in a lecture by Professor F. R. Hatton, chairman of the club's technical committee.

To the amazement of the club members and their chauffeurs, Professor velops just as much power when muffled as when exhausting direct from the cylinders. Test after test was made from the platform, at motor speeds both high and low, and with the same result There was a narrow range of medium motor speed where the unmuffled motor semed to develop a fraction more power, but this advantage vanished as the speed grew greater or less.

"It will provide spiendid opportunities for country homes that will be
readily accessible by motor cars any
month in the year."

Six Portland automobile dealers have

### TESTS ARE EXACTING

10,000 Inspections Made in **Building Auto.** 

ALL MATERIALS ANALYZED

Great Precaution Is Taken in Selecting Stock That Goes Into Modern Car-Much Steel Rejected.

Over 10,000 different inspections ar necessary before a well-made motor can is ready to be placed on the salesroon floor. This interesting fact came out during a recent trip of a party of visit-ors through the factory of a prominent manufacturer.

This seemingly extraordinary number

f inspections is explained by the fact hat every part of the car is made in he factory, and even the jigs and tools used by the workmen are made under the direct supervision of the factory ex-

From the raw material until the car finally leaves the factory each individual part is subjected to from five to is inspections and tests, which increase n strictness as the car nears comple

AH Materials Tested.

Take, for instance, the raw material which is received at the factory in the which is received at the factory in the ahape of steel ingots. Each bar of steel, bronze and aluminum is numbered and a hole is then bored in it. The metal shavings are placed in an envelope bearing a number corresponding to that of the ingot, and these shavings go to the chemists for analysis. If they fail to come up to the specifications the bar is rejected and returned to the steel mill. Then, after the forgings and rough castings have been made, they are again inspected and analyzed.

After this process, the real construc-tion work of the car is begun. Every day the entire staff of foremen meet to formulate strict plans for the day and to decide what limits of hardness, meas-urement, etc., shall be set for the day's work. The recommendations are not on work. The recommendations are put on the "operation sheets," which then go to the workmen for execution. The minuteness of the foremen's calculation may be inferred from the fact that the outside limit of variation in gauging the motor's parts is one-tenth of onethousandth of an inch.

Rigid Inspections Made.

The operation of the tests for hard-ness is one of the most interesting features of the entire inspection process. Before going to the stockroom for the first time, an instrument called a "sclereoscope" in used to determine the degree of hardness. This intricate device determines at a single operation even the amount of carbon in the vari-

ous parts.

The method of inspecting the assembling of the motor is most interesting. The parts are Grawn from the stock-room and assembled into "units."

Every motor is divided into 12 or more of these units, all of which are drawn separately from the stockroom.

After the units are assembled they are put back, then drawn by another department, inspected and re-assem-bled. After this rigid inspection th-motor is ready for its initial testing.

Wenk Spots Sought.

Weak Spots Sought.

One of the first tests to which the complete motor is subjected is on the "lapping stand," a test that continues on an average for seven to 18 hours for each motor. On the "lapping stand" the motor is not run under its own power, but is pulled by another motor, the object being to free up the new "job," as it is technically labeled. Another rigid test is the fan test, during which the motor drives a large fan for a period ranging from 10 to 12 hours. Naturally the weak spots, provided there are any, crop out under this gruelling strain. gruelling strain.

At this point, in the process of build, ing, the motor is taken apart, reinspected and reassembled for the horse-power ed and reassembled for the horse-power test. The dynamometer is used in this inspection. It is an interesting fact to note that while the car which the motorist buys is rated at just so many horse power, the motor has to have at least 15-horse power in excess of that rating in order to pass inspection. After the horse-power test, the motor goes to the chassis department and is installed.

The rear axie, which is a big factor

The rear axie, which is a big factor in every car, is assembled in units, just as the motor. It is tested on the stands Six Portland automobile dealers have liberally subscribed to the project, and Mr. Riggs, being one of the clan, is confident that he can induce the rest of his colleagues to come to the front with some coin. Prominent Portland limits the benefits so be derived from the improvement of the road and warning of danger.

In the near future over the official squelching of a long-standing nuisance. It is tested on the stands for quietness, and this constitutes one of the most exacting tests in the whole routine. After being finally passed, the rear axie, too, goes to the chassis department and is installed in a test can allow the benefits so be derived from signals shall be sounded only as a the motor. It is tested on the stands for quietness, and this constitutes one of the most exacting tests in the whole rear axie, too, goes to the chassis department and is installed in a test can be been quick to rear axie, too, goes to the chassis department and is installed in a test can be derived from signals shall be sounded only as a the motor. It is tested on the stands for quietness, and this constitutes one of the most exacting tests in the whole requirement and is installed in a test can be derived from signals shall be sounded only as a the motor. It is tested on the stands for quietness, and this constitutes one of the most exacting tests in the whole requirement.

results in bringing out every weakness in a very short time, with a thoroughness that exceeds road or hill testing. All the engines must show a certain high mileage on the 2½-mile track and the test is continued for two, and often

the test is continued for two, and often three days.

After the speedway test the motor is thoroughly cleaned and inspected, valves ground and carbon removed, after which it goes to the paint shop. From there to the final assembling department where the bodies, fenders, accessories, etc., are installed. Still another rigid test is imposed on the completed car before the final O. K. is stamped on the teket.

Generally speaking, there are about 12 inspections of completed parts and from one to 15 for every minor piece of material. It takes time and great expense to conduct such tests but every motor car manufacturer will affirm that it is necessary in order that every

it is necessary in order that every buyer may get the best product of the

## MILITARY AID WANTED

VANDERBILT CUP MAY BE RE-TURNED TO LONG ISLAND.

Schimpf Says Race Can Be Run There if Course Is Properly Patroled.

NEW YORK, April 6 .- It is not imssible that the Vanderbilt Cup race of 1912 will find its way back to Long Island. This much was developed in a recent talk with William Schimpf, of Brooklyn, chairman of the contest beard of the American Automobile Associa-tion, According to Mr. Schimpf, the rule requiring military protection for courses over which road races are run under the sanction of the National body is not inflexible and can be revised informally at the discretion of the members of the contest board.
"The drawback in the matter of hold

ing road races on Long Island is this," said Mr. Schimpf, "that we cannot see, in view of what has happened in prein view of what has happened in pre-vious races, how a contest can safely be held unless military protection is insisted upon. Any race of the fame of the Vanderbilt Cup, held close to the most congested center of popula-tion in America, is certain to draw an enormous assemblage.

enormous assemblage.
"Personally, I would like to see the race brought back to this part of the country. The Vanderbilt is the Long Island classic, and that should be its home: but, as an official of the contest board, I certainly would hesitate to

sees most of, when the jumper-clad mechanicians take the striped chassis out on the streets. Many cars, however, are tested on the Indianapolis Motor Speedway where the irresistible temptation of the tester to "beat it" today. The contest board has the power to specific the bringing cut every weakness.

to sanction a race anywhere, but if it does allow the holding of the Vander-bilt Cup race at Riverhead, or on any other part of Long Island, it will only be when we are certain that the pro-tective measures will be all-sufficient to insure entire safety to all."

Maxwell Back at Helm.

Having entirely recovered his health after an illness of many months, J. D. Maxwell, president of the Maxwell-Briscoe Motor Company, and vice-president of the United States Motor Company, has returned to New York, where he will make his headquarters. Mr. Maxwell was warmly welcomed by his old associates. In renewing his ac-tivity on behalf of the United States Motor Company, he has met an ardent desire of the organization.



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