Condet palices WOAK of Phacey

Ex－Cbampion Says McFarland Is Rightful Challenger of Wolgast．

WEIGHT QUESTION IS UP






SEPTUAGENARIAN IS

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## AUTO ENTHUSIAST


Mrs．F．W．Berry Makes Trip Round World，Then，at Age of 70，Masters


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## Querfing

## Why This Car is Worth More Than the Price Asked for It－

NO other producer can manufac ture an automobile as economi ${ }_{2}$ cally and as thoroughly as we do－for分 we make in our own plants every part that enters into the construction of the car．No manufacturer（and we do not except the highest priced machines）works to closer＂limits of tolerance＂$=$ the shop， term for fineness of fit and accuracy No other car．on the market is so highly standardized as the Overland
－As an example of Overland thoroughness and accuracy
take the manufacturing step＇s of our cam shaft，which many producers are forced to purchase outside．The cam shaft is one of the vital parts of a gasoline motor it It actuates and times the opening and closing of the inlet and exhaust valves The bearings of this cam shaft and the cams，which are integral with it，must be，absolutely accurate to one－half of 1,000 th part of an inch．
（II The Overland Cam Shaft is first forged in our own＇orge plant（the
 Trim－INSPEGT Center，turn，thread on lathe ITNSEEGT．Rough grind camo－INSPECT．Case harden（which means that each shatt is packed inf an iron tube in fine bone dust and left in the furnace at a high tem－ perature，by pyrometer teet），then oil treated－ 1 nspect．，Straighten－$T$ oett Finish grinding，on special machines invented by our engineers（a machine that does the work of four men by the old method，and does it beteter） ${ }^{\text {ITSSEECT}}$ ．Test for hardness of cams with scientific，instruments－ INSPEECT．Test with snap gauges．：Each operation is accurate to one： half of 1,000 h part of an inch．



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（II



The Willys－Overland Company，Toledo，Ohio
J．W．Leavitt \＆Co．， 527 Washington St．


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