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President Roosevelt's Private Carriages

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STUDEBAKER BROS. CO.

PORTLAND, OREGON NORTHWEST

Carriages Wagons Harness

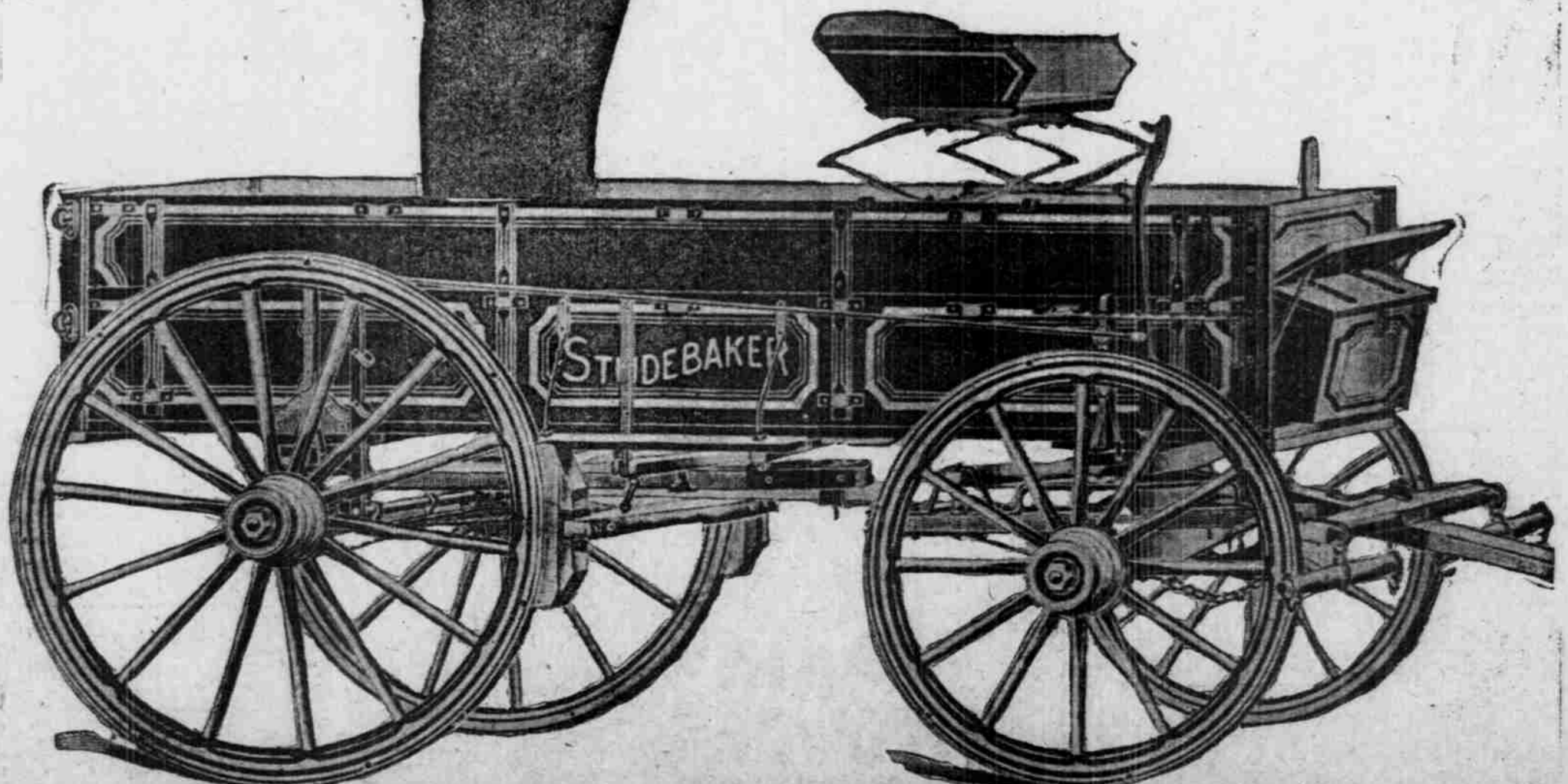
STUDEBAKER BROS. CO.

PORTLAND, OREGON NORTHWEST

Carriages Wagons Harness

The heights by great men
Reached and kept,
Were not attained by
Sudden flight;
But they while their
Companions slept,
Were toiling upward in
the night.

—Longfellow.



OUR CHOICE FOR 1904 — TWO GREAT LEADERS