TRANSMITTED POWER

Portland's Factories Will Be Run by Electricity.

THE GREAT ELECTRICAL PLANT AT OREGON GITY

Largest Plant of the Kind Run by Water Power in the World Owned by the Portland General Electric Company.



Electric Company, of Portland, Ot., of which P. P. Morey is precident, H. W. Goode is manager, and C. H. Camfield is secretary, was organized two years since with a capital stock of \$1,250,600, and has purchased the falls of the Willamette river at Oregon City, 12 miles above the city of the river at this point is estimated to be \$2,800 available horse power, under a head of \$0 feet. The steppe of the falls is composed of basalite rock, and has a very frregular outline, being worm into fantastic shapes by the action of the water. A dam was thrown across the river some years since, following the firesular lines, and there are numerous factories and mills in operation to which over 400.

HE Portland, Ot., of which there are below to be 10 in the present equipment, each to be 10 in the present equi HE Portland General designed to protect the interior during

and mills in operation to which over 4000 | The generator of each unit is of 666

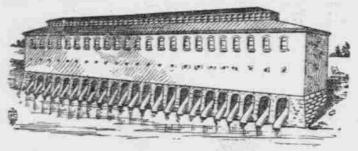


FIGURE 1-Exterior of Power Station Electric Long-Dillanes Transmission Flant.

home power of direct water power is now | horsepower capacity, and is located on the leased.

One of the principal plants that are here operated by water is an electric station. situated on a rocky island near the middle of the river, at which an electric current designed to run at a speed of 200 revolutions. operated by water is an electric station, although a rocky bland near the middle of the river, at which an electric current is generated and transmitted to Fortland, where it is employed for lighting the streets and dwellings of the city, and also for the operation of that section of the East Side street railway lying be-tween Oregon City and Milwaukie, a disfance of seven miles. For the running of the lighting generators, seven vertical Victor turbine wheels of 300 horsepower each are employed, and one 500-horsepower horizontal wheel of the same type, while one 236-bursepower horizontal wheel drives the rallway generators. The loss, it is chained, in the transmission of the light-ing current to Portland, a distance of 12

miles, is only 10 per cent. The purchase embraces 1600 acres of valuable land in the neighborhood, having a river frontage of about 3½ miles, which takes in all the valuable sites of manufacturing institutions. It also embraces a ship canal and locks on the west side of the river, which were constructed some years since under a subsidy from the state of Oregon of \$100,000, the entire cost being about \$50,000. By means of the canal and locks, the large steamboats which ply on the river between Portland and up-river points are carried past the falls, the river being navigable for about 15 miles above. The new power station (Fig. 1) which is

now being constructed is located on the west side of the river, opposite Oregon City, and borders the canal, the from wall being a portion of the new concrete wall which has been built for the purpose of widening the canal, and through which the water is to be led to the wheels, and new and substantial bulkhead gates have been installed. The ultimate capacity of the new station is to be 12,000 horsepower; only 6000 horsepower, however, is to be at present installed.

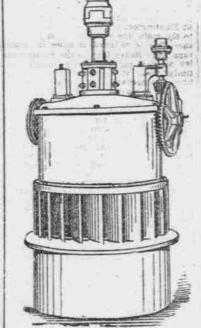
The structure is to be of concrete, stone, on and brick; is to have an ultimate length, parallel with the river, of 364 feet, and the enver are in feet above mean lowwater mark, the width of the building be-28 feet. The water is to be taken from canal, and after passing through the cheels is discharged into the river below. The accompanying illustration (Fig. 1) presents the river side of the structure, from which it will be noted that the upper is lighted from transoms in the moniter roof, and by a row of ordinary win-dows, while the middle floor is lighted through circular openings in the wall, four feet in diameter, but which terminate on the inside with a bull's-eye sash and glass, three feet in diameter, and made to close watertight, like the bull's-eyes in lower plate by means of heavy nuts, but the sides of ocean steamers. These are simply pass through close-fitting holes in

tions per minute. The shaft of the 50-inch wheel, which is to be employed only at periods of high water, is provided with a horizontal belt pulley, 12 feet in diameter, with a 48-inch face, from which the power is transmitted by a leather belt to a 8-foot receiving pulley on the generator shaft, both being placed 12 feet above the wheel. By this reduction, the large wheel, which makes but 100 revolutions per minute, will drive the generator at a uniform speed of 20 revolutions, the same as the &-inch wheel. When it becomes necessary to em-ploy the large wheel, the generator shaft is uncoupled from its wheel at a point just above the flume, and the belt is brought into contact with its pulleys by means of the tighterer pulley. In order to support the belt in place when not in use, the pulleys are all sur-

rounded by a shelf and rack, with perper dicular pipe guards, which is also attached to the tightener pulley, and which, by the movement of the latter away from the belt carries the belt with it, and causes is to spring away from the surface of the small pulley, so that it receives no fric-tional wear while idle.

The most interesting features of the equipment are the bearings (Fig. 4) which

are employed to support the weight of the vertical shaffs, which in the case of the armature and shaff aggregates 32,50 pounds. The wheel shafts are supported on double step bearings, as is customary in vertical turbine wheels, but these no being sufficient to carry the weight of the shaft and armature extra bearings are provided, and these are of two types: A ring-thrust bearing, similar to these commonly employed on the propeller shafts of steamboats, and an hydraulic oil bearing which supplements the ring bearing of the generator shaft. Both types are en-closed in cases to which the oil is delivered by hydraulic pressure, and all the cases are water-jacketed for the purpose of absorbing the heat generated by the excessive friction. The ring bearings are adjustable, and so constructed that the oil cannot fly off or run down the shaft. The generator shaft, which is 2 feet in length and 8% inches in diameter, while it is an extension of the shaft of the 2-inch wheel, does not rest upon the latter. but the faces of the disk couplings, through which the power is transmitted, are ordinarily about one-half inch apart. The couplings are connected by 12 two-inch vertical bolts, which are tapered at



one tand wheel and governor as desired. The belt tightener is also controlled from either floor by means of a hand wheel.

WATER CONTROL. Ease of Regulating Supply and the Results Obtained. HE water is admitted to the pen-stock from the race by means

of head gates operated from s platform alongside of the build-ing, each of which is provided with a small gate which is first opened and which allows the

penstock to fill, and so balance

in diameter, and are construct

ron reads and steel sides, and are so arranges that the water passes first through

the Large flume and on through a short penstock to the flume of the 42-inch wheel, and from the wheels it is discharged di-rectly into the draft tubes, which are re-united before reaching the tail race. The

draft tubes are thoroughly anchored to the steps of the foundation, as shown. The wheel guide, or case, is shown in Fig. 5. The paddle-like openings are the

ntake chutes, which are closed by mean

of a hollow cylinder gate which fits the openings closely all around. The turb no is mounted within the gate, which, on be-

ing raised, allows the water to pass through the chutes on all sides, when it comes in contact with the curved buckets of the wheel, and passing through is dis-charged at the under side of the wheel, so

that the force of the water is practically applied to the wheel at two points, firs by impact against the buckets, and second

by the reaction of the discharge. The cyl nder gate is raised or lowered by mean

of the beveled gears shown in the figure and is balanced by means of a wire rope

and weight operated over the grooved pulley shown on the opposite side of the wheel case from the gears. Ordinarily the Snow governor is employed for the regulation of the Victor turbine wheels,

but more recently a combined electrical and mechanical governor has been de-vised for use in electrical power plants.

which has proved sufficiently sensitive to

readily conform to the widely fluctuating loads that are characteristic of electric-

The auxiliary power equipment of the

station consists of a set of pumps, includ-ing a hydraulic pump for supplying oil to the thrust bearing cylinders, and a duplex

water pump for keeping up the circulation

n the water jackets about these cylinders

ower plants.

FIGURE 5-New Upright Victor Wheel Complete

Showing In-Take Shoots. The pumproom occupies the first, or left hand, section of the building, and the pumps are operated by means of two 15-inch horizontal Victor turbines, inclosed in the same flume, one of which operates the duplex power pump for supplying the cylinder jackets, and the other the hy-draulic oil pump. The oil is first delivered to the accumulator, the plunger of nich is weighted so that the pressure is pt uniformly at 275 pounds to the square ch. The arm of the accumulator is conected with a governing mechanism, and automatically regulates the supply of oil in the cylinder. The pipes connecting the pump with the accumulator are provided with check valves, so that, in case there could be a break in the pipes at any pint, the pressure would not be reduced

the supply pipes or cylinders. Another chamber, which occupies the center portion of the bullding, or the first one to the right of the first 10 units, is known as the exciter-room, and is proolded with a pair of vertical turbine wheels and generators. The wheels are each 45 inches in diameter, and operate a pair of exciters of 400-horsepower capacity at 125 revolutions per minute, each of the armatures of the exciters being attached to the vertical shafts of the turbines n the same manner described for the gen erator armatures, both shafts being pro-vided with ring and hydraulic thrust bear-ings. Inthiscase the shafts are not bolted gether as in the generator-room. The turbines are controlled by hand wheels from both floors. Ordinarily it is expected that one exciter will be sufficient to energize the fields of all the generators, but two are provided in case one is side from any cause. Adding the capacity of the excit-ing generators to that of the power genors, the ultimate electrical capacity of the station will be 12,800 horsepower, di-

vided into 22 separate units.

An electric overhead traveling crans of 12 tons capacity is provided in the gener-ator-room for the purpose of handling armatures and other heavy parts. This rane has a longitudinal movement about 300 feet, and a cross movement of 21 feet 6 inches. The switchboard is to be located near the center of the station, and upported against the columns which car-

STATION B.

The New Generating Plant on the West Side

Station A of the Portland General Elec tric Company, located on the east bank of the river, was erected in 1839 by the Williamette Falls Electric Company, of which the former company is the imme-diate successor. This was the first plant erected at the site of the fails for the transmission of electricity to Por-land. Station A at the present time furnishes the power for running the electric-lighting system of Portland

the pressure against the main gate when it is readily raised. The penstocks are each 10 feet ed of riveted steel plates. The which inclose the wheels have cast-

the upper plate so that the generator shaft has a slight free movement up or down, and may be readily uncoupled from the wheel shaft by removing the nuts and lifting out the bolts. The extension of the shirth wheel shaft is 21 feet long and 5% inches diameter, and is supported by a ring-thrust bearing only. It is designed that the hydraulic old bearing shall carry the load of the generator shaft under ordinary conditions, but it may all be transferred to thering bearings when necessary. In the construction of the hydraulic bearing the shaft is encircled by a four-indiring, which has its lower face inserted in a sealed case which is filled with oil and kept at a constant pressure of 25 pounds per square inct. The thrust bearing cases, it will be noted, are supported in each instance on casel-from pediatals which rest on the top of the wheel flumes.

Both water wheel are operated by the same governor (shown in Fig. 4). By the shifting of the betyled gears on the governor mechanism, the gates of either wheel are operated by the same governor mechanism, the gates of either wheel are operated by the one hand wheel and governor as desired. The belt tigntener is also controlled from the same transmission between Oregon City and Partial down the company are No. 4 B. & S. gauge, weather-proof wire, and the lost of six of the rotary transformers weighs 25 tons. The switch-bearing large in the control of the provided gears on the governor mechanism, the gates of either wheel are operated by the one hand wheel and governor as desired. The belt tigntener is also controlled from the capacity of very sufficient of the lot and provided gears on the governor mechanism, the gates of either wheel are operated by the machines transmits to Portian the control of the course of the cour

each, and each machine transmits to Portland land over a circuit of No. 4 wire sufficient sufficient of the company to the arc transmission over these wires being only about 5 per cent.

All the incandescent and arc circuits rup into the distributing station in Portland. It is the incandescent and arc circuits plant (and located at the corner of Water and Montgomery streets. From this point the general distribution of all the lighting, so both arc and incandescent, throughout the city is handled and regulated.

It is the intention of the company to continue the operation of station A, and it to use station B, now being constructed on the west side of the river, simply for supplying the power and lights that may be demanded from the new business that will naturally come to the company on the completion of its great plant at Oregon City. The utilimate capacity of station B has all been done with the view of supporting a structure that will be espable of supply-

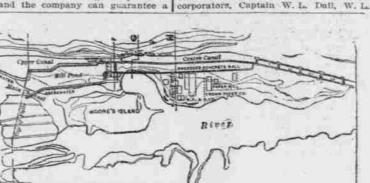
ELECTRICITY AND GAS

EFFICIENT SYSTEM OF LIGHTING ADOPTED IN PORTLAND.

First Gas for Illumination Purposes Made in the City-The Electric Lights.

HE legislative assembly of the territory of Oregon, on January 7, 180, granted to the late Henry D. Grees a perpetual right to manufacture and sell gas in the city of Portland. By the terms of this act, Mr. Green was to enjoy the exclusive right to conduct a gas works in this city for a period of 15 years after the act went into effect.

At that time there were but two gas works in operation on the coast, one at Ean Francisco, the other at Sacramento. In the same year that he obtained this



MAP SHOWING LOCATION OF ELECTRIC LONG-DISTANCE TRANSMISSION PLANT.

only contemplate udding new water-wheels and dynamos as the increase of the business of the company may demand this extension of its plant.

Willemette

this extension of its plant.

In the erection of station B the Portland General Electric Company has met with many difficulties, especially in the construction of a sound foundation. These struction of a sound foundation. These difficulties have all been overcome, however, and the plant is now ready for the rest of the electrical apparatus. This plant would have been started on the first of the present year had not the disastrous fire in the Albina yards last September destroyed a large lot of machinery which was on the cars in the yards ready to be shipped to Oregon City. The plant will be in successful operation, howplant will be in successful operation, however, some time in March or April next. All the foundation work of the station is now completed, and the work is so far advanced that high water cannot interadvanced that high-water cannot interfere in the least with the progress of work in finishing the high. The completion of the additional sections of the station and the installation of additional water-wheels and dynames as they may be required will be a simple and comparatively inexpensive operation, which will not interfere in the least with the running of the plant while these changes or additions are being made.

The electrical plant of station B will ditimately consist of 20 600-hors three-phase generators and two 359-horse-power direct-current generators or ex-citers. The installation of the plant, howver, which will be ready by April I next. will consist of four 60-horsepower ma-chines. The generators are placed in the upper story of the power station, and the matures are coupled direct to the vertical shaft of water-wheels and are run in ntal plane, instead of vertically as in the ordinary dynamo. Each generator weighs 65,000 pounds, of which about 22,000 pounds is in the armatures. The speed of the armature is 250 revolutions a

IN PORTLAND. Central Station of This Company in This

Before station B at Oregon City will be ready for operation, the substation of the company at the corner of Water and Montgomery streets, in this city, will have been removed to the corner of Seventh and Alder streets, the present head-quarters of the Portland General Electric Company. The Company recently pur-chased here a full lot, 100x160 feet, on which it has since erected a central sta-tion and office building. This adjoins the

ing this limit of power, but the first in-stallation of water-wheels and electrical machinery provides for furnishing 2000. All the water-wheel apparatus was fur-horsepower only. The plans of the com-pany contemplate udding new water-

Sources of Aluminum. The presence of aluminum in clay, says the Age of Steel, has led to wild notions as to its available quantities. Men have looked on a clay bank and indulged in visionary estimates of the wealth that was simply waiting for a large shovel and a roomy wheelbarrow.

It is, however, stated as a cold scien tific fact by a member of the United States geological survey that until some radical change is made from the present method of reducing aluminum, until

H. C. Leonard secretary and H. D. Green

superintendent,
By 1878 the consumption of gas had so increased in Portland that it was found necessary to enlarge the plant and to provide for a further extension of the mains. At a meeting of the stockholders held November 27, 1885, it was again decided necessary to further enlarge the plant of the company. The capital stock of the company was increased to \$1,000-000. It was decided to greatly improve the plant and to purchase the latest improved machinery and all modern appliances for the easy and successful manufacture of illuminating gas on a large scale. These changes and improvements were made un der the direction of Homer Bloomfield,

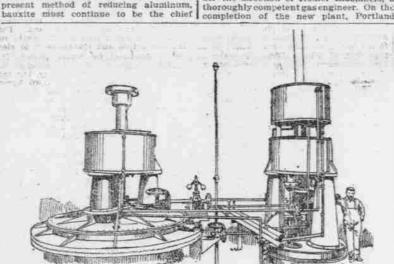


FIGURE 4-Hydraulic and Thrust-Bearing Cylinders to Carry Generator Shaft.

This mineral, according to geological researches, is at present located in Arkansas, and in the couthern part of the Appalachian valley, extending from Adairsville, Ga., to Jacksonville, Ala. The continuity of these deposits is not yet demonstrated, and the possibility or probable supply is an unknown quantity. That science will ultimately devise ef-

ΔV.

D.

FIGURE 3-Sectional Equation of 45-inch and 60-inch Wheel Booms, Looking Up Streams.

source from which the metal is obtained. I was able to boast of one of the most of ficient gas-producing and distributing plants in the United States. The gentlemen at the head of the gas works in the early history of Portland were men of great enterprise, and their efforts resulted in affording Portland every facility for obtaining the highest quality of illuminating gas at the lowest

possible rates. In the summer of 1822 the stockholders of the gas company decided to retire from active business. The interests of these stockholders in the old terests of these stockholders in the old company were purchased by Charles F. Adams and A. L. Mills, prominent young men of this city. The transfer was made on August i, 1882. The property trans-ferred included about 20 miles of gas mains with a gas plant having a produc-ing capacity of 700,000 feet a day. The purchase price was \$550,000. The new owners immediately incorporated what is now known as the Portland Gas Company Many of the leading men of Portland sub scribed for stock in the new company and it is today one of the strongest con-porations in the Pacific Northwest. Since the retirement of the old company from this field the gas works and the dis

tributing system have been greatly im-proved. Larger mains have been laid on the west side of the river, the old East Portland gas plant has been purchases and a main has been carried across the Burnside-street bridge for supplying gas to the East Side residents direct from the works in Portland. An ammonia plant has also been added to the old plant here. The rates for gas have been reduced from time to time from \$9 per 1000 feet in 1800 to \$2.50 per 1900 feet at the present tim Not only is the company giving a rate of \$2.50 per 1999 feet to consumers, but special discounts are allowed where certain conditions are complied with. Gas is fur nished by the company both for illumin-ating and cooking and heating purposes. The plant of the company, as before stated, is a complete one in every respecand it is fully capable of meeting every demand of a city of much larger popula-tion than Portland for gas of a high quality.

ELECTRIC LIGHTS.

The Present System of Hlumination by Electricity. HE first contract for are light

ing by the city of Portland was made about 19 years ago with the United States Electric Light & Power Company. The contract for electric light was renewed by the city every two years after that time until the service had increased from 25 are immps of 200 candle-power to 619 lamps of the same pacity and 7% incandescent of 25 candle

power each. The first E are lamps were run by power furnished by the electric plant locate in the works of the Portland Hydrauli Elevator Company. These lamps were placed at only a few points in the city where it was deemed that concentrated light of great power was needed. Under the present contract the city is thorough-

ly lighted from one end to the other. On the West Side the distribution of neaces at the cemetery Fulton Park, and reaches north to Williamette Heights. On the East Side all of East Portland, Upper and Lower Albina, Sellwood, St. Johns, Woodstock, Waverly, Sunnyside, Piedmont, Woodlawn an Portsmouth are fully covered by ar

The second contract made with the nited States Electric Light & Power company, in 1888, was for 506 incandescent lamps of 16 candle-power and 45 incandes cent lamps of II candle-power. These lamps replaced the are lights and coal oil lamps then in use here. The contract for 18% was a duplicate of that of the previous year. In 1859 the first power from Oregon City for supplying the are lamps of the city was received here. The price of the first are lamps put in here was \$5 each per month. This price has been reduced each year since that time, and under the new contract which will are lamps will be \$8 60% each. The first price for incandescent lamps was \$4.10 each. The price has been reduced until the charge today is \$1 7012 each per month.

For street lighting in Portland the Thomson-Houston double-carbon lamps are used. An important feature of the arc lights furnished in Portland is the stendings of the light. This steadiness, so experts say, is due in a measure to the leng-distance transmission. It is the claim of the company supplying these lamps that the location of the power plant at Oregon City, 12 miles distant, limites a better service than could be given by any plant established in Port-The poles for carrying the wires of the electric lamps throughout the city are from 50 to 70 feet in height, and all he line work within the municipal limits has been done after the most approved methods. The difference between the ap-pearance of the pole lines in Portland and in other cities of the continent of the same size is certainly to the credit of

In 1891 the old municipal government of East Portland bought an electric lighting plant which was located in the East Side pumping station. This plant was operated successfully until after consolidation by East Portland, when it was turned over to consolidated Portland. This plant supplied a service of 150 are lamps of 2000 candle-power each. The city finally, on April 1, 1890, transferred its interests in this plant to the Portland General Electric Company for \$7,000, an amount representing about what had been the actual cost of the plant to the city. Under the management of the city the cost per arc lamp on the East Side circuit was about \$12.39 each per month. The Portland. General Electric Company has given equally as efficient a service at the con-tract price of \$0.50 a lamp for the lights already installed and 39 00 a lamp a month for new lamps required. The boilers and building formerly occupied by the old East Side lighting plant were not inluded in the transfer to the electric company, as they were part of the pumping station of the East Side Water Company. which is still being operated by the city In addition to purchasing the old East Portland plant, the Portland General Electric Company also in November, 1892, quired possession of the electric plant f the Albina Light & Water Company. All the street and commercial lighting in Albina, as well as considerable com-mercial lighting in East Portland, had been supplied from this plant. The s now shut down, all the lights in Albina

being operated from Oregon City.

All the electric lights used in Portland, with the exception of those run by plants installed in some of the great office buildings of the city, are run by power supplied by the Oregon City plant. The Partland General Electric Company gives a 24-hour service on all its commercial circuits. The city lighting contract pro-vides for lights to run all night, from twilight until daylight the following

morning.
The following interesting table will show the relative expense of are lamps in Portland and in the other leading cit-

2000 2000 CITY AND DURATION. Portland-All night and every night|\$100 50 Fortiand—All might and every might sits 50 sols and 5 s

The city of Tacoma owns its plant, and not only lights the streets, but also does commercial lighting. Under this arrangeent, after allowing for interest and dement, after anowing for interest and de-preciation, it has been found that the cost to the city of each 2000 candle-power are lamp on the streets of Tacoma is about \$144 per year. It may be explained, too, that municipality finds it necessary to transfer from the general tax fund to the light fund the sum of \$12 a month for each street light; in other words, it pays itself for its own lighting.

Chaps Cracks Chilblains

Are quickly soothed, healed and cured by external use of this wonderful Linin It also acts promptly to relieve and cure colds, coughs, asthma, catarris, bronchitis, diphtheria and all forms of sore threat. Its special mission is to soothe pain and allay inflammation both internal and external. This simple remedy has probably saved more lives and afforded more relief to the suffering than any other known remedy. It will positively cure croup, sore lungs, spitting of blood, rheu-matism, chronic districts, neuralgia, pueumonia, sciatica, kidney troubles, lame back, lame side, lame shoulder, earache, headache, toothache, cuts, bruises, strains, sprains, stiff joints, sore muscles, burns, scalds, bites, stings, pimples, freckles, sore lips, contusions, irritations, inflammations, eramps and pains.

Johnson's ORIGINATED ANODYNELINIMENT

It was devised by an old fashioned, noble hearted Family Physician in 1810, for the good of his fellow men. It has stood on its own intrinsic merit. Generation after generation have used it with entire satisfaction and transmitted the knowledge of its worth to their children as a valuable inheritance. For over to years the demand for it has steadily in-creased. All who use it are amazed at its marvellous power, and are load in its praise ever after. It is used and recommended by physicians everywhere. It is unlike any other. It is superior to any other. It is the great vital and muscle nervine, by its electric energy exciting the organs to more vigorous exertion, thus giving them the power to throw off disease.

We have used your Anodyne Liniment in our family for years, and it is almost the only medicine we do use, and we use this for almost everything. I have used it as an external application with astonishing results.

HIRAM ODLIN, Bangor, Maine.

The Doctor's signature and directions on every bettle. In se'd Pampi let free. Sold everywhere. Price, Mets. Eix sottles, \$2.00. L n. JOHNSON & CO., Boston, Mass.

THE SOFT CLOW OF The ten rose is acquired by ladies who to Posson's Complexion Powder. Try it.

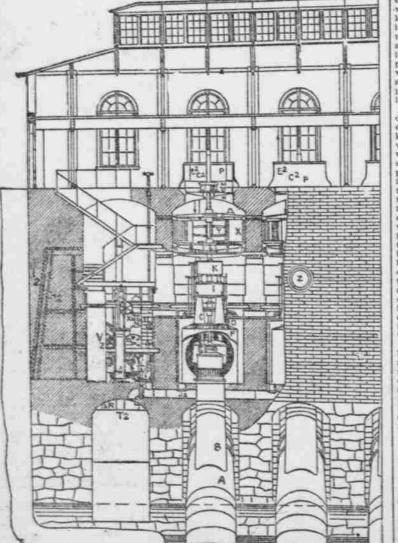


FIGURE 6- Longitudinal Elevation of the Up-Stream End of Prior Station, Showing Part in Scoth