Used In Its Making.

ART IN FORGING THE BLADES.

To Become an Adept In the Delicate

Work of Tempering Edge Steel Ne-

cessitates a Long Course of Training

The labor of making a pocketknife

is, as usual in every industry that is

carried on by the aid of a great deal of

machinery, much divided. Each blade

must go through six separate proc-

esses-first, forging; second, laying

on the "tangs," that part which is in-

serted into the handle and through

which the blade is riveted; third,

marking or stamping with the name

of the manufacturer; fourth, "choll-

ing," or filing a depression in the neck

of the blade between the sharp edge

and the heavier part or "tang;" fifth,

All this applies to the two ordinary

blades of a knife. Nail blades are sub-

jected to still another process-namely,

the cutting of the file, which is a de-

Should we inspect the material room

of a knife manufactory we should find

heavy iron presses, which stamp out

from sheets of brass or iron the metal

scales and lining. The bright tips on

the end of the knife, called "bolsters,"

are pressed out of German silver un-

der another heavy weight, which does

its work in one blow. Huge shears cut

from sheets of steel, used only for this

purpose, long strips that are afterward

fashioned under a press into springs

The rod of steel from which the

blades are made is taken from the ma-

terial room to the forge. Here one end

lows are pumped, and the end is soon

The skilled forger then hammers the

blade into shape upon his anvil, and

so accurate is his eye and so exact his

a hair's breadth from the little brass

which each blade must correspond ex

The blade is next dipped in water

Again the forger's skill is brought

If the blades were allowed to remain

The blades are taken next to the

grinding room. The grinder must also

volving stone, turning it on both sides

tically finishes it, though afterward, in

Each workman here is at work upon

separate the blades, the outer brass

scales of lining, with the German sil-

Each brass lining, with its covering,

is put in a vise, and holes are drilled in it for the rivets. A brass wire is

mer. This holds the scales and springs.

The several parts are now put to-

or finishing the covers of the handle,

ed with glue and emery. The rough

then the knives are carefully examin-

On a wooden wheel covered with

given a polish called a "glaze finish."

The knives are now taken to another

That endless book, the newspaper,

for the back of the knife.

tempering; sixth, grinding.

partment of work in itself.

and Years of Experience.

IN THE APPLE WORLD

HOOD RIVER CROP IN FINE CONDITION

"Remarkable results have been obtained in Hood River by the college experts, in eradicating fire blight," eation work of the institution.

River last fall, and Prof. H. S. Jackology spent some two weeks with ance which they presented. Mr. Castner, their county fruit in-

spring investigation and eradication opportune time. of the disease. Together with Mr. Castner and four assistants, he spent IRRIGATE FRUIT TREES something like two months in mak ing a careful investigation of every single tree in over 3,000 acres of orchards. They also made a careful of surrounding orchards.

"The results of this fall and spring work under the direction of Profes-

"This, so far as I know, is a result which has never before been accomplished in any frait-growing region blight. We have not found a case of fire blight here in the past two months.

Regarding general orchard conditions in that district, Dean Cordley said: "I found the orchards of Hood River in excellent condition. The crop will perhaps not be over fifty or sixty per cent of that normally obtained here, but it is of unusually good quality."

WASHINGTON CHERRIES FOR ENGLAND'S KING

The following item appears in the St. Paul Pioneer Press, of St. Paul, Minn., issue of July 7:

"Carefully guarded by employes of the Great Northern Fxpress Com-United Kingdom of Great Britain of the trees being in bearing. and Ireland and of the British Dominion Beyond the Seas.

"They are being sent to the monarch by S. Diggle, a loyal subject. who is now a fruit grower in the Wenatchee Valley. He desires primarlly to congratulate George V. on his coronation and secondly to test the shipping qualities of the Bing

"The fruit was shipped from the western country to Chleago over the Great Northern Ralfroad. In Chicago the cherries will be taken on to New York over the Pennsylvania on a fast ocean liner.

They are packed in a miniature will be kept in a diner refrigerator'

There is more Catarrh in this section of the country than all other diseases put together, and until the last few years was supposed to be incurand prescribed local remedies, and by assured success. Temporary office constantly failing to cure with local with the Hood River Realty Co. treatment, pronounced it incurable, Science has proven catarrh to be a constitutional disease and therefore requires constitutional treatment. Hall's Catarrh Cure, manufactured by J. F. Cheney & Co., Toledo, Ohio, is the only constitutional cure on the market. It is taken internally in cery stores at \$1.00 per dozen, with been accomplished. The properties, gether. The next process is "hafting" doses from 10 drops to one teaspoon. an allowance of 50c per dozen for the which now constitute almost a monopful. It acts directly on the blood and mucous surfaces of the system. They offer one hundred dollars for any case it fails to cure. Send for circulars and testimonials. Address:

F. J. CHENEY & CO., Toledo, Ohio, Sold by druggists, 75c. Take Hail's Family Pills for con-

Beautiful West Side Home Offered at a sacrifice. In Belmont Ziegler, county agent.* 20 acres, on County road, one-half mile from end of new Macadam road, 5 acres full bearing, 5 acres young trees, 5 acres nearly ready for plow, balance in parking around house, improvements valued at \$4000,00, actual cost; new modern house, barn and apple house, with all conveniences, including electric lights and compressed air water system, tools, etc., all under the ditch. Approximately 1000 boxes of apples this year.

L. A. HENDERSON, Agent, With J. L. Henderson, Inc, phone 41.* Sowerby

NEW YORK REJECTS TASMANIA APPLES

The first public auction sale of Tas manta's new crop of apples ever held in New York has just taken place said Dean A. B. Cordley of the Ore- and fell short of public expectations, gon Agricultural College, who was according to a New York dispatch. here recently, in discussing the prog- The quality of the apples was good, ress of this branch of the pest eradi- although a great deal of them were this experiment station from Hood much against them as the ungainly packages in which the apples were son of our department of plant path- packed and the unattractive appear-

The trade showed indifference from spector, and their corps of inspect- the start to the close of the sale, and ors, in locating the disease and cut- as a result more than half of the 1,037 in a dozen or more companies which ting it out as thoroughly as possible. boxes which comprised the shipment have been organized during the last "When W. H. Lawrence assumed were withdrawn. The balance sold few years the duties of the Hood River fellow- at prices ranging from \$1.35 to \$2.10 ship in horticulture, one of the first per box. It was generally agreed lines of work he took up was the that the fruit arrived at a very in-

WITH SPRAYING OUTFIT

Dr. G. E. Sanders, who has a large survey of trees in hundreds of acres pear orchard on Three Mile creek, chard experiment. Because of the enty miles from Norfolk and fifty intense heat and lack of moisture in miles from Petersburg, where he also the atmosphere, pears have ceased owns everything in that line. The Virpear to be that fire blight has been growing. Dr. Sanders proposes to ginia and Carolina Power company completely eradicated from the Hood supply moisture by spraying his trees with water each evening after the sun goes down.

His theory is that at this stage of the growth of the fruit it draws 99 that has once been infested with fire per cent of its sustenance from the leaves, and if there is a shortage of moisture in the air the fruit is not supplied with sufficient water, and hence ceases to grow. If by spraying the trees with water, which he believes will be absorbed by the leaves and transmitted to the fruit, he succeeds in growing perfect fruit, he will have demonstrated a new idea in fruit culture.

PUMPKINS AND GRAINS IN MEDFORD ORCHARD

J. A. Westerlund on his western Oregon orchard tracts is this year demonstrating the value of farm products grown between his rows of young trees. Mr. Westerlund is now harvesting an immense grain crop pany, a box of Bing Cherries grown while later in the season he will in the Wenatchee Valley, passed gather pumpkins, corn and the like. through St. Paul yesterday, con- He expects to take over \$8000 this signed to George V. King of the season from the orchard tracts, none

Union Services

July 30-Methodist church, Rev. E. A. Harris, preacher. Rev. E. McOmber, preacher,

August 13-Christian church, Rev. J. B. Parsons, preacher. Rev. T. S. Handsaker, preacher.

August 27-Methodist church, Rev. E. McOmber, preacher.

road, and later shipped to London 20, where he can be consulted morning and evening. City office HOOD RIVER, PRONE 12 B, open as usual 10 lee box made of a Wenatchee valley to 4 daily. Night Calls answered tree, and while on railroad trains from ODELL prove 20.5 28tf from ODELL, PHONE 20,* 28tf

HOOD RIVER MINERAL SPRINGS COMPANY

able. For a great many years doc- for stock in the company. A home in this and other projects with her tors pronounced it a local disease company. A rare opportunity. An brother. C. D.NICKELSEN, Sec'y

Soft Drinks for Family Use

Hood River Sweet Cider, Hires' Root Beer, and Soda Waters of all warm weather.

HOOD RIVER APPLE VINEGAR CO.*

Notice to Patrons of Washclean

The Bragg Mercantile Co. and G. P. Christle, The Handy Corner Grocwashing compound in stock. S. C.

Happiest Girl in Lincoln.

A Lincoln, Neb., girl writes, "I had a good medicine." For sale by all dealers."

THE POCKETKNIFE F. J. Gould Modern Many Machines and Processes

RANK J. GOULD, youngest son of Jay Gould, has doubled the millions inherited from his father by investments in Virginin traction interests and water pow-

Croesus

great fortune was \$12,000,000. Quietly, but with business sagncity like that upon which the original wealth of the green and almost as hard as granite. famous family was founded, the young "Fire blight was first reported to This, however, did not militate so man has obtained a monopoly of properties which experts say should make him one of the country's richest men.

The fact became known recently through the presence in New York of a number of engineers who came to confer with Mr. Gould. Chief among these is William C. Whitner, an officer

Mr. Whitner declined to go into the details of the Frank Gould investments further than to admit that they are more extensive than any of his New York friends have believed. From other authoritative sources it was learned that Mr. Gould has just secured control of 25,000 horse water

power on the Roanoke river. This property is the nearest large power to Norfolk, where Mr. Gould now owns the street railways and near The Dalles, is trying a novel or- lighting plants. It is located only sev-



FRANK J. GOULD.

ing over this property. The headquar ters will be at Weldon, N. C. William August 6-United Brethren church, C. Whitner will be president, and Fritz and the training of his hand, for as he presses the blade on the rapidly re-Sitterding secretary and treasurer. and grinding all its edges, he prac-

Although Mr. Gould has admittedly spent much time prospecting in Vir-Aug. 20-United Brethren church, ginia himself, his operations have been carried on largely by a cousin, Rob- the cutler's room, a higher finish is ert Northrop, Whitner and Sitterding. given it.

Whitner, who is a southerner of - From the "wheel room" the blades quiet and unassuming manner, is said go to the cutier's room, where they Dr. Brosius announces his Summer to be one of the ablest engineers in find the other parts of the knife and Home established at ODELL, PHONE the country. He was urged by Gould where all the parts are put together. to obtain and develop the large water powers on the James river at Rich- a particular lot of knives, all of one mond, on the Appomattox at Peters- pattern. Upon his work bench are the burg and on the Rappahannock at various parts of the knives, prepared anoke river at Weldon.

Another of the valuable Gould properties which is being rapidly devel- ver bolsters, which have been secured oped is the Richmond and Chesapeake to the ends by a heavy drop hammer; railroad. More than \$8,000,000 has al- the wood, ivory or pearl scales, the ready been spent on this work. Miss springs and the wire rivets, Has opened its subscription books Helen Gould is said to be interested

> One of Mr. Gould's associates said: thrust through the middle of the ban-"Frank J. Gould, who is now but dle toward the back. This secures the little more than thirty years old, is spring, and it is then broken off with one of the smartest business men in nippers and headed down with a hamthis country.

"I have watched him for several Another rivet through the bolster seyears now and know him to be thor- cures one blade or two blades if the flavors can be obtained for family Gould seldom lets the public know at each end. use at all the confectionery and gro- what he is about until his purpose has return of the bottles to the party oly of the Virginia lighting, power which is done on a leather wheel coatfrom whom purchased. Keep a few and traction interests, have all been bottles in a cool place during the acquired through confidential agents edges are rounded and smoothed, and in this way.

Frank J. Gould was born in 1878 and ed to see if the cutler has done his is the youngest son of Jay Gould. work properly. He was educated in the New York | If the spring works easily and the university and later was assistant to blades close without striking the his brother George, who was prest- knives are sent to the blade polisher. dent of the Missouri Pacific railway, ery, will hereafter carry this magical later was first vice president of the Mis- ine leather the ordinary blades are pouri Pacific and official of various related lines; president of the Big Creek Finer grades of knives are given a Lumber company and president and di- "crocus finish"-a mirror-like surfacerector of many other corporations. In on a leather wheel which revolves the past the papers have been full of very slowly, in order that the blades been ailing for some time with Mr. Gould's matrimonial affairs, he shall not become heated and lose their chronic constipation and stomach having attained almost as much pubtrouble. I began taking Chamber licity as other celebrated members of lain's Stomach and Liver Tablets and the family. He was married in 1901 room, where, on an elistone, the keen In three days I was able to be up and to Miss Helen M. Kelly, who had a cutting edges are "set." This done, got better right along. I am the fortune in her own right. The two the blades are closed, and the "buxproudest girl in Lincoln to find such had been childhood friends. After a ing wheel" gives the final polish to the few years they separated, and in 1908 outer side - Philadelphia Record. Mrs. Gould sued for legal separation, and the case was in the papers for Effects from typhoid cured. Dr many weeks. He was married again is our national giory. - Henry Ward in 1910, this time to Miss Edith Kelly. Beecher.

CHEERINESS.

Cheerfulness is a thing to be more profoundly grateful for than all that genius ever inspired or talent accomplished. Next best to spontaneous cheeriness is deliberate, intended and persistent cheeriness, which we can create, cultivate and so foster and cherish that after a few years the world will never suspect that it was not a hereditary gift.—Helen Hunt Jackson.

DIGNIFYING

THE

INDUSTRIES

MEETING TROUBLE.

Oftentimes the hindrances that lie in the path of duty may be compared to the tollgates upon our turnpike roads—they are kept shut until we are just upon them and then fly open, as it were, of themselves. And that is true enough. If they had been open a week beforehand we could but have gone through at last. -John Newton.

TO EXCHANGE Pine Grove Grchard, 20 acres, part bearing, to exchange for West Side orchard property, Oak Grove preferred. For particulars inquire Marion Mac Rae, Mt. Hood Hotel.

The Mt. Hood Good Times Club

will give their next dance Aug. 4th. C. G. Newman's Orchestra will furnish the music.*

Skin diseases cured. Dr. Sowerby.

Thirty Per Cent

of the new business written by the Northwestern Mutual Life Insurance Co. of Wisconsin in 1910 was received from old policy holders. Its enviable record for large dividend savings produces its exceptional low cost insursurance, - John Goldsbury, Hood River, Oregon.

FASHION STABLES Mount Hood Railroad

Livery, Feed and Draying



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Time Table No	s. 10, Effective April 1	7th, 12:01	A.M.
A.MSouth		NORTH-P.M.	
■8.00	Hood River		3.10
8.05	Powerdale		3.05
8.15	Switchback		2.55
8.35	VanHorn		2.30
8.40	Mohrs	- 4	2.25
8.55	Odell		2.15
9.10	Summit		2.05
9.20	Bloucher		2.00
9.40	Winans		1.50
9.45 Ar.	Dee	Lv.	1.45
10.15 Lv.	Dee	Ar.	1.25
10.25	Troutcreek		1.20
10.40	Woodworth		1.05
10.50 Ar.	Parkdale	Lv.	1.00
	h bound train will run		rs late;
above schedule,	leaving Parkdale 3 p.		
A. WILSON, Agent.			

THE

APPLE SEASON

WILL SOON BE HERE

The Davidson Fruit Co.

Will Be Prepared to Market

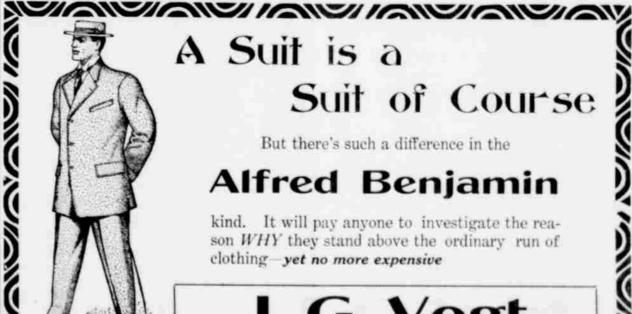
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