When You Buy Sugar

When you buy sugar you pay less per pound when you buy it by the dollar's worth. You pay still less per pound when you buy it by the hundred-pound sack or by the barrell.

The same is true of the manufacturer and the merchant. The larger quantities of anything that he can buy the less he has to pay for it. It costs him less to handle it in large quantities than in small lots. It costs less per poundto to ship a solid carload than it does to ship a carload in separate shipments of 100 pounds each. Just as it costs you less to buy a hundred pounds of sugar at one time than it would to buy a hundred pounds a quarer's worth at a time. Less in money. Less in time. Less waste-less in every way.

The manufacturer and merchant who advertise are enabled to buy and sell in larger quantities. By doing a "quantity" business they cut expenses and save waste on every hand. They can sell better quality-pay the small advertising cost—and SELL FOR LESS than if they were doing business in a small way.

In these times of advancing prices careful statistics prove that the advertised brands of merchandise have advanced much less in proportion than those which are not advertised.

In the interest of economy buy advertised merchandise from merchants who advertise.

ROSE FESTIVAL

Portland, Oregon June 13-15, 1917

EXCURSIONS Via OREGON SHORT LINE---

(Union Pacific System)

June 10-11-12-Limit, June 24th.

> See Agents for further details.

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DR. THOS. W. THURSTON, Superintendent

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Expert Advice For the Automobile Owner

Queries and Replies Covering Matters of Importance to the Man Who Runs a Car

Will you please tell me how to line the front wheels of a car?

In lining up the front wheels the first thing is to make sure that the wheel bearings are properly adjusted. They should be just tight enough so that there is no side play in the wheels; but, on the other band, they should not be so tight that the wheels bind and do not turn freely. This done, take a long stick or rod that will reach from the nner edge of one rim across to the iner edge of the other. Then measure the distance between the rim edges orizontally back of the center of the heel. Mark this distance on the stick and then try it on the rims horizontally n front of the wheel centers. rent distance should be one-fourth ach to three eighths inch less than the istance across the backs of the hubs. you find these distances are not correct you can get the proper adjustment by taking up or letting out on the steering cross rod, which parallels the axle and runs across just back of it. first loosen the lock nut at one of the ends, then take out the pin that goes brough the steering arm and yoke and crow the yoke out or in, as the case requires. Then check the wheel aligncent again and tighten the lock nut.

What is the object of a clutch brake? A clutch brake is a device to check the momentum of the clutch while changing speeds. Usually when the clutch is thrown out or disengaged t tends to spin for some time, due to the momentum it received from the engine. The clutch brake rubs on the slutch or clutch shaft in such a manner as to slow it up so as to make quiet gear shifting without having to for the gears intended to be meshed to assume approximately the

When taking down my ear I put the cylinders into a solution of caustic soda to remove the old paint and have found that the solution acts as an excellent carbon remover. It scales the carbon ght off and leaves the surface cleaner than after scraping. Could you tell me if it would harm the motor to inject it into the cylinders and let it stand for a day or two, then start up the motor to blow the carbon out through the exhaust? If some of it went by the pistons would it have any effect on the lubrication? Does it attack iron?

Your suggestion regarding removal of carbon is very interesting, and it should cause no difficulty provided care is taken, but otherwise great havoe may result.

Caustie soda, eautie potash or sodium or potnesium hydroxide will not injure Iron if left in contact with it for only a day or so, but all these solutions quickly dissolve aluminum and eat bronze and brass; consequently it is imperative that none of the solution you use come in contact with these substances

In other words, it is perfectly safe to clean the carbon out by this method, provided you have the cylinders doubtful if you will find it safe with the motor assembled unless it happens that your pistons and crank case are iron or steel.

A particularly violent action might

be set up if the pistons are aluminum, the aluminum and cast iron forming a battery, and rapid corrosion would re-

It is dangerous to use this solution when the crank case is aluminum, as some of the liquid might leak down and attack it. This applies to motors with crank case bottoms of aluminum. If the upper half of the crank case is aluminum and the bottom is of steel there is small cause for worry.

Any of the solutions mentioned will not attack lubricating oil or any mineral off, but vegetable oils will be turn-

In using an alcohol and water mix-ture is there any way of talling, except when first mixed, the percentage of alcohol remaining in the solution?

By the use of a hydrometer. You can fil the rediator with what you consider the correct proportion of alcohol and water for the temperature conditions of your locality and then test this solution with a hydrometer to determine its specific gravity. Once you have found the figure for the correct mixture you can tell thereafter whether the percentage has dropped by new tests with the hydrometer.

What is the difference between direct

current and alternating current? In direct current the electrical cir-cuit is in one direction at all times; in alternating current the electrical circult varies its direction intermittently. To make this clear suppose you put a straw into water and drew with a steady suction with the mouth at the other end of the straw. The water would pass up the straw in even flow in one direction. The electric current does the same thing in all direct circuits. Now, suppose you suck and blow on the straw, alternating the efform evenly. The water will pass rapidly up and down the straw. This corre-spends to the way the electric current acts in an alternating circuit, although the alternations are of course tremendously fast. As an example of the speed of the alternations a lamp bulb in an alternating current gives a steady light without flicker.

Will you please explain what meant by back firing?

Back firing usually implies that ignition takes place in the cylinder before the piston reaches the dead center of the compression stroke, thereby caus ing the crank shaft to reverse. If this occurs when the operator is holding the crank it produces a back kick which is liable to dislocate the shoulder or otherwise injure the arm.

The term back firing is also applied to an explosion occurring in the cylinder during the inlet stroke of the piston. This would iguite the gas in the intake manifold and mixing chamber of the carburetor. Should gasoline be near the carburetor it may cause a se

Will you please explain why valves are reground by alternating rotary mo-tion in view of the fact that valve tappets are arranged to give the valves a slightly continuous retary motion in service? Also, what are the objections to the continuous retary motion in re

Valves are ground by an alternating rotary motion to avoid scoring the seats or the valves themselves. You know that if you were sandpapering a finely finished piece of wood, such as an automobile body, preparatory to painting it you would not draw the sandpaper around in a continuous path, for that would leave ridges or scratches, The same applies to grinding in valves.

Can you tell me the best method of cleaning leather upholotery?

The best thing to apply to the upbolstery if you would preserve its softness and keep it from cracking is a good leather dressing preparation. There are a number of good ones on the market. Water in which there is a little ammonia is also a good leather cleaner, and after using it a soft cloth should be employed to rub the surface of the leather dry.

What causes gasoline to drip from my carbureter for a few seconds after stopping the motor?

Probably the finat is not adjusted

Do oversized pistons tend to make a

Yes, if they are so tight that they are stiff and create too high compres-sion, If they allow the proper clearance they do not overheat the motor.

When removing a storage battery, if the generator wires were connected, why would not that prevent the wind-ings from burning out?

Because if the generator is passing current through itself without any outiet the voltage builds up rapidly and at high speeds it can reach the point where the windings will be burned.

If I change a one and one-fourth inch carburetor to a one and one-half will it increase speed without making the intake manifold larger?

This depends entirely on how well the present size of carburctor and size and design of manifold are adapted to the engine in question. Ordinarily when the carburetor for touring is re-placed by one of larger size more speed

Why is the distance between the front wheels of a car greater at the top than at the bettem?

The reason for this is to make steer. ing easier. The object of tipping the wheels in this manner is to bring the point of contact between the wheels and the ground in a vertical line below the axis of the steering knuckle. When the line of the center of the steering knuckle produced is coincident with the contact of the tire and the ground there is no tendency for the wheel to be thrown out of line when an obstruction is met on the road. On the other hand, were this point to be somewhat inside of the point of contact of the wheel and the ground there would be a tendency for the wheel to be turned about the steering knuckle whenever an obstruction was met, with the re-sult that there would be an interference with the steering.

How can I tell whether my motor is timed correctly? When cranking the motor alowly with the spark advanced it kicks back. Does this show that it is preparly timed?

Your motor is probably timed correctly. If you wish to check up on the times at the wark at full retard.

the timing set the spark at full retard and the piston of No. I cylinder at top dead center. Then examine the break-er box mechanism. If the points for No. I cylinder are just ready to break the timing is correct. the timing is correct.

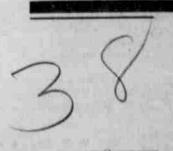
Should there be any up and down play in an oil pump drive shaft and would this play cause a knock audible every revolution of the cam shaft?

The oil pump drive shaft should be

rigid, and if it is loose it might cause

Can the axle shafts in a semiflusting axle be taken out without dissecting the axle? If so, how is this done? In a semiflusting axle the shafts cannot be removed without going to the trouble of removing the shaft bearings. which are housed in retainers. latter are in most cases screwed into

See It



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